

XINLAISEN
Xinlaisen Engineering Technology (Shanghai) Co., Ltd
欣莱森工程技术(上海)有限公司

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Availability

Priority

Efficiency

Xtra



Contents

COMPANY PROFILE

PLANICHEM

Flange Guards

Xin Laisen Engineering Technology(Shanghai)Co.,Ltd— China sealing crystallization, specializing in production of spiral wound gaskets, kammprofile gaskets, RTJ, corrugated gaskets, graphite composite gaskets and various non-metallic gaskets. The company has passed the ISO 9001 system certification. As a professional sealing production and export enterprises, Xin Laisen provide a full range of static sealing products. In order to meet the special needs of domestic customers, but also agent foreign famous brands. Xin Laisen has a fast computerized quotation system, adequate inventory and well-trained customer service team.

Xin Laisen provides reliable quality and stable performance gaskets for many famous international oil companies. Xin Laisen is a qualified global gasket supplier approved by EXXON MOBIL Corporation (ExxonMobil) after an on-site audit. It is the largest gasket supplier of international famous oil companies such as EXXON MOBIL, SHELL and Saudi Aramco. The most famous gasket companies in the United States LAMONS, GARLOCK, TEADIT, Europe JAMES WALK and Saudi Delmon Sealing Company, etc., have set Jihong as the largest OEM production base in China. Saudi Delmon Sealing Company is a major gasket supplier to Saudi Aramco. Stable and reliable product quality fully meet the global High standards for petrochemical companies. Xin Laisen has become a leading international company in the gasket industry.

As a high-tech enterprise, Xin Laisen sealing has a strong product research capability, and the level of production research technology has always been in the forefront of the industry.

XinLaisen produces the most widely used spiral wound gaskets in the petrochemical industry, product quality and production capacity has been widely praised by customers around the world. In the United States petrochemical base Houston, XinLaisen have been recognized as the preferred gasket supplier, with a very high reputation. The current production capacity of metal wound gaskets has reached 40,000 pieces per day. Xin Laisen has developed into the world' s largest gasket manufacturer and supplier. As quality first Enterprises, Xin Laisen also become the main gasket supplier of domestic petrochemical giant Wanhua Chemical Group Co., LTD., Zhejiang Petrochemical Co., LTD., Jiangsu Shenghong (Lianyungang) Co., LTD., Shandong Hualu Hengsheng Chemical Co., LTD. Xin Laisen has a fast computer quotation system, reasonable and sufficient inventory and well-trained customer service team.

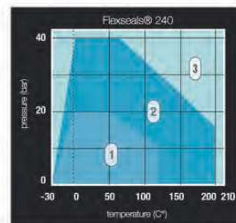
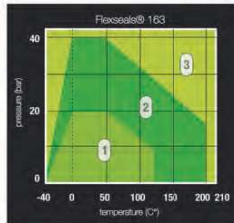
Our mission is to:

The seal of China to the world, the seal of the world to China.

Our goals are:

Where needs seals, theres an Xin Laisen!

The Flexseals series products are made by bonding organic fibers and rubber, and due to their extremely flexible anti chemical and physical properties, they have great versatility. This series of products can provide different types of products formed by different internal fillers, so the sealing gasket can ensure excellent sealing performance under most chemicals and most temperatures and operating pressures, thanks to the addition of internal reinforcement fillers. Flexseals series panels can provide fillers based on synthetic fibers, mineral fibers, aramid fibers, and carbon fibers. All products in this series are made of the highest quality materials and have maximum versatility, ensuring maximum reliability and durability even in critical sealing applications.



FMI®163

| Components | Organic fiber bonded with NBR/SBR |
|--|--------------------------------------|
| Density DIN 28090-2 (g/cm3) | 1.7 - 2.1 |
| Maximum operating temperature - Continuous temperature (°C) | 140 |
| Maximum operating temperature - Peak temperature (°C) | 210 |
| Maximum operating pressure (Mpa) | 7 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,1 |
| Stress resistance *-16h/175°C Din 52913 (MPa) | 20 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 10 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 15 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500 1.500x3.000 |
| Sheet thickness (mm) | 0.5-5.0 |
| Tolerance | |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/-10 |
| Color | Green |

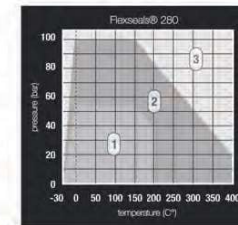
Use environment:
It is suitable for low-temperature and medium-pressure applications, especially for sealing cold water, hot water and general chemicals.

FMI®240

| Components | Organic fiber bonded with NBR |
|--|--------------------------------------|
| Density DIN 28090-2 (g/cm3) | 1.6-1.9 |
| Maximum operating temperature - Continuous temperature (°C) | 140 |
| Maximum operating temperature - Peak temperature (°C) | 350 |
| Maximum operating pressure (Mpa) | 10 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,1 |
| Stress resistance *-16h/175°C Din 52913 (MPa) | 20 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 5 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 5 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500 1.500x3.000 |
| Sheet thickness (mm) | 0.5-5.0 |
| Tolerance | |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/-10 |
| Color | Blue |

Use environment:
It is suitable for sealing cold water, hot water, steam, oil, fuel, gas and general chemicals.

(1) Applicable scope (2) Recommend technical consultation
(3) Technical consultation is required



FMI®280

| Components | Organic fiber bonded with NBR |
|--|-------------------------------|
| Density DIN 28090-2 (g/cm3) | 1.7 - 2.0 |
| Maximum operating temperature - Continuous temperature (°C) | 250 |
| Maximum operating temperature - Peak temperature (°C) | 400 |
| Maximum operating pressure (Mpa) | 10 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,06 |
| Stress resistance *-16h/175°C Din 52913 (MPa) | 30 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 3 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 5 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 1.500x3.000 |
| Tolerance | 0.5-5.0 |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/-10 |
| Color | Black |

Use environment:
It is suitable for sealing steam (including superheated steam), water, oil, solvent, fuel, gas, general chemicals, dilute acids and alkalis and many other industrial applications.

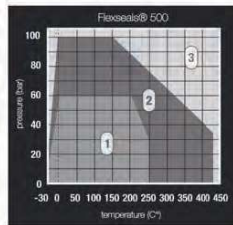
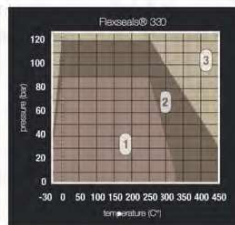
FMI280®Metallic

| Components | Organic fiber bonded with NBR and added with metal mesh |
|--|---|
| Density DIN 28090-2 (g/cm3) | 1.9 - 2.2 |
| Maximum operating temperature - Continuous temperature (°C) | 250 |
| Maximum operating temperature - Peak temperature (°C) | 400 |
| Maximum operating pressure (Mpa) | 12 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,08 |
| Stress resistance *-16h/175°C Din 52913 (MPa) | 32 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 3 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 5 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 1.500x3.000 |
| Tolerance | 1.0-5.0 |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/-10 |
| Color | Black |

Use environment:
It is suitable for a wide range of industrial applications, such as sealing steam (including superheated steam), water, oil, solvent, fuel, gas, general chemicals, dilute acids and alkalis.

We can provide customized sizes and thicknesses according to customer requirements. The maximum temperature and pressure values cannot be used simultaneously. The above parameters are the parameter values for products with a thickness of 2mm* The above parameter values are also applicable to products with a thickness of 1.5mm.

(1) Applicable scope (2) Recommend technical consultation
(3) Technical consultation is required



FMI® 330

| Components | High quality mineral and aramid fiber bonded with NBR |
|--|---|
| Density DIN 28090-2 (g/cm ³) | 1.7 - 2.0 |
| Maximum operating temperature - Continuous temperature (°C) | 330 |
| Maximum operating temperature - Peak temperature (°C) | 450 |
| Maximum operating pressure (Mpa) | 12 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,04 |
| Stress resistance *-16h/175 °C Din 52913 (MPa) | 32 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 3 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 5 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500, 1.500x3.000 |
| Sheet thickness (mm) | 0.5-5.0 |
| Tolerance | |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/- 10 |
| Color | White |

Use environment:
It is suitable for general industrial applications with asbestos-free sheets, to replace CAF materials with the same thickness.

FMI® 500

| Components | Carbon fiber bonded with high quality nitrile rubber |
|--|--|
| Density DIN 28090-2 (g/cm ³) | 1.6 - 1.9 |
| Maximum operating temperature - Continuous temperature (°C) | 250 |
| Maximum operating temperature - Peak temperature (°C) | 400 |
| Maximum operating pressure (Mpa) | 10 |
| Leakage rate is 3535-6 (mg*s ⁻¹ * m ⁻¹) | 0,05 |
| Stress resistance *-16h/175 °C Din 52913 (MPa) | 32 |
| Compression rate ASTM F 36-J (%) | 5-15 |
| Rebound rate ASTM F 36-J (%) min. | 50 |
| ASTM Oil-IRM 903 5h/150°C max (%) ASTM F 146 | 3 |
| ASTM Fuel B 5h/23°C max (%) ASTM F 146 | 5 |
| Sheet dimensions (mm) | 1.500x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 1.500x3.000 |
| Tolerance | |
| Sheet dimensions (mm) | +/- 50 |
| Sheet thickness (mm) | +/- 10 |
| Color | Black |

Use environment:
It is suitable for various industrial applications, including sealing oil, fuel, steam, water and dilute acids, especially for sealing highly corrosive liquids.

| | FLEXSEALS® 163 | FLEXSEALS® 240 | FLEXSEALS® 280 | FLEXSEALS® 330 | FLEXSEALS® 500 |
|-----------------------------|----------------|----------------|----------------|----------------|----------------|
| 100% acetic acid | • | • | • | • | • |
| Acetone | • | • | • | • | • |
| Acetylene | • | • | • | • | • |
| Air | • | • | • | • | • |
| Aluminum chloride | • | • | • | • | • |
| Ammonia | • | • | • | • | • |
| Ammonium hydrogen phosphate | • | • | • | • | • |
| Barium chloride | • | • | • | • | • |
| Benzene | • | • | • | • | • |
| Boric acid | • | • | • | • | • |
| Calcium hydroxide | • | • | • | • | • |
| Carbon dioxide | • | • | • | • | • |
| Cupric sulfate | • | • | • | • | • |
| Crude oil | • | • | • | • | • |
| Cyclohexanol | • | • | • | • | • |
| Cyclohexanone | • | • | • | • | • |
| Diethyl phthalate | • | • | • | • | • |
| Ethyl ether | • | • | • | • | • |
| Ethene | • | • | • | • | • |
| Ethylene glycol | • | • | • | • | • |
| 10% formic acid | • | • | • | • | • |
| Glycerin | • | • | • | • | • |
| Hydraulic oil (mineral) | • | • | • | • | • |
| Dried hydrogen chloride | • | • | • | • | • |
| 20% hydrochloric acid | • | • | • | • | • |
| Dry chlorine gas | • | • | • | • | • |
| Chloroform | • | • | • | • | • |
| Isodane | • | • | • | • | • |
| Kerosene | • | • | • | • | • |
| Dichloromethane | • | • | • | • | • |
| Natural gas | • | • | • | • | • |
| 20% nitric acid | • | • | • | • | • |
| Nitrogen | • | • | • | • | • |
| Gasoline | • | • | • | • | • |
| Petroleum | • | • | • | • | • |
| Phenol | • | • | • | • | • |
| Purified water | • | • | • | • | • |
| Potassium cyanide | • | • | • | • | • |
| Potassium iodide | • | • | • | • | • |
| Saturated steam | • | • | • | • | • |
| Silicone oil | • | • | • | • | • |
| Sodium carbonate | • | • | • | • | • |
| Sodium bicarbonate | • | • | • | • | • |
| Sodium bisulfite | • | • | • | • | • |
| Sodium hydroxide | • | • | • | • | • |
| Sodium chloride | • | • | • | • | • |
| Sodium sulfate | • | • | • | • | • |
| Sugar | • | • | • | • | • |
| 60% sulfuric acid | • | • | • | • | • |
| Tartaric acid | • | • | • | • | • |
| Tetrachloromethane | • | • | • | • | • |
| Toluene | • | • | • | • | • |
| Transformer oil | • | • | • | • | • |
| Turpentine | • | • | • | • | • |
| Xylene | • | • | • | • | • |

• Applicable
• Not applicable
• Depending on operating conditions

Flexigraf FGS is a multi-layer sheet product based on high-purity graphite, reinforced with stainless steel, nickel, aluminum, and many other materials. This product series is particularly suitable for sealing high-temperature saturated steam and corrosive non oxidizing chemical reagents with a pressure of 200 bar up to 700 °C. Multiflex is a multi-layer board that can withstand pressures of up to 300 bar. Unigraph is a product series based on high-purity graphite, which can provide different densities and stress resistance. High temperature resistance is achieved by coating polymers on both sides of the graphite sheet. This series of products is very easy to cut and process. It also has good sealing effect at high temperatures, suitable for use on saturated steam and corrosive non oxidizing chemical reagents not exceeding 650 °C and 120 bar. Flexigraf FGS is a multi-layer sheet product based on high-purity graphite, reinforced with stainless steel, nickel, aluminum, and many other materials. This product series is particularly suitable for sealing high-temperature saturated steam and corrosive non oxidizing chemical reagents with a pressure of 200 bar up to 700 °C. Multiflex is a multi-layer board that can withstand pressures of up to 300 bar. Unigraph is a product series based on high-purity graphite, which can provide different densities and stress resistance. High temperature resistance is achieved by coating polymers on both sides of the graphite sheet. This series of products is very easy to cut and process. It also has good sealing effect at high temperatures, suitable for use on saturated steam and corrosive non oxidizing chemical reagents not exceeding 650 °C and 120 bar.



FMI®FGS1

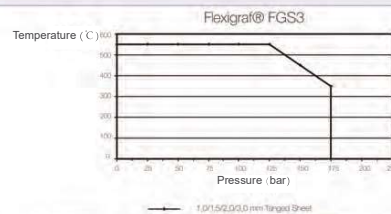
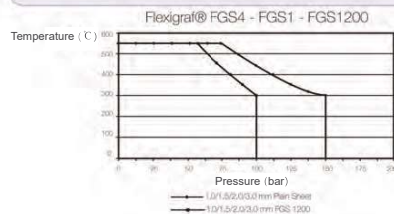
| Components | Graphite laminate reinforced with pure nickel foil core sheets |
|---|--|
| Density DIN 28090-2 (g/cm3) | 1 - 1,2 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 150 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0,1 |
| Stress resistance DIN 3535-6 (%) | <5 |
| Compression rate DIN 3535-6 (%) | 30 - 45 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/-10 |
| Color | Black |

Use environment:
It is suitable for general gasket applications and can be used for sealing steam and most chemical categories excluding strong oxidants, especially for cutting.

FMI®FGS3

| Components | Graphite laminate reinforced with stainless steel core sheets |
|---|---|
| Density DIN 28090-2 (g/cm3) | 1,2-1,5 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 200 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0,1 |
| Stress resistance DIN 3535-6 (%) | <5 |
| Compression rate DIN 3535-6 (%) | 30 - 45 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/-10 |
| Color | Black |

Use environment:
It is recommended for sealing applications under high temperature and high pressure. A strong sheet is formed by adding steel reinforcement layer. FGS 3 can be used for sealing a wide range of substances, excluding strong oxidants at extreme temperatures and pressures. FGS3 is suitable for power plant and petrochemical fields.



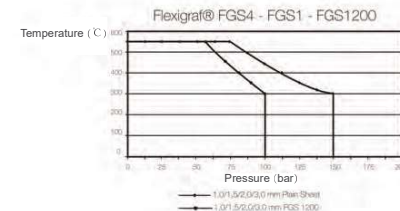
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FMI®FGS4

| Components | Graphite laminate reinforced with flat stainless steel core sheets |
|---|--|
| Density DIN 28090-2 (g/cm3) | 1,15 - 1,45 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 150 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0,1 |
| Stress resistance DIN 3535-6 (%) | <5 |
| Compression rate DIN 3535-6 (%) | 30 - 45 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000×1.000, 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |

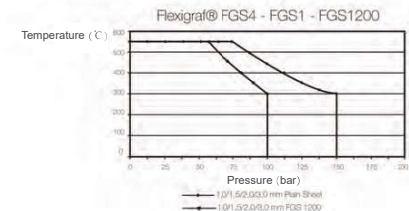
Use environment:
It is recommended for sealing applications under high temperature and high pressure. A solid sheet with good processing characteristics is formed by adding core reinforcements. FGS 4 can be used for sealing various media excluding strong oxidants at extreme temperatures and pressures. With the soft properties of the graphite surface coating, FGS 4 is suitable for sealing between frayed or dented flanges. FG4 is suitable for power plant and petrochemical fields.



FMI FGS 1200

| Components | Graphite laminate reinforced with pure aluminum alloy core sheets |
|---|---|
| Density DIN 28090-2 (g/cm3) | 1-1,2 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 100 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0,1 |
| Stress resistance DIN 3535-6 (%) | <5 |
| Compression rate DIN 3535-6 (%) | 30 - 50 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000×1.000, 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |

Use environment:
It is recommended for sealing applications under high temperature and high pressure. It can be used for sealing various media, excluding strong oxidants and acetic acid. With the soft properties of the graphite surface coating, FGS 1200 is suitable for sealing between frayed or dented flanges.





FMI®Multiflex HPT

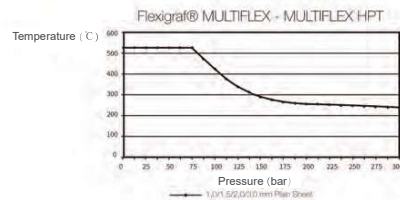
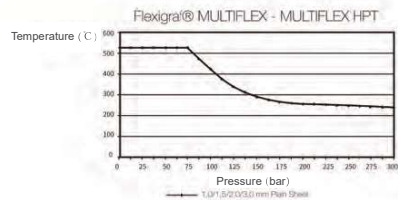
| Components | Graphite laminate reinforced with stainless steel multilayer core sheets |
|---|--|
| Density DIN 28090-2 (g/cm ³) | 1,4-1,6 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 300 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | ≤0,1 |
| Stress resistance DIN 3535-6 (%) | ≤5 |
| Compression rate DIN 3535-6 (%) | 30 - 45 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000x1.000 1.500x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 1-6 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |

Use environment:
Multiflex is a multilayer sheet made of graphite with a thickness of 0.5mm and a density of 1.1 added with SS316L flat sandwich with a thickness of 0.05mm. Depending on the desired sheet thickness, different amounts of SS316L and graphite foil layers are used. For example, for a final thickness of 3mm, 5 SS316L layers and 6 graphite layers will be used.

FMI®Multiflex

| Components | Graphite laminate reinforced with flat stainless steel multilayer core sheets |
|---|---|
| Density DIN 28090-2 (g/cm ³) | 1,3-1,6 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+550 |
| Maximum operating pressure (bar) | 300 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | ≤0,1 |
| Stress resistance DIN 3535-6 (%) | ≤5 |
| Compression rate DIN 3535-6 (%) | 30 - 45 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.000x1.000 1.500x1.000, 1.500x1.500 |
| Sheet thickness (mm) | 1-6 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |

Use environment:
The joint is made of a special hot processed adhesive. Multiflex is a sealing material with excellent mechanical properties, and is suitable for applications with high bolt torque. In order to obtain the lowest leakage rate, some gaskets with inner and outer hole rings can be produced.



Unigraph It is a unique product series in the field of sheet metal. It is made of graphite plates coated with polymer on both sides, achieving a discontinuous process. The composition of this material makes it suitable for high temperature (up to 450 ° C) applications and low temperature (-196 ° C) applications. Due to its chemical inertness, which comes with being made of graphite, it is also widely used, Unigraph At temperatures as high as 450 ° C, stability and creep relaxation are less than 10/12%. The following chart fully describes Unigraph Usage during thermal cycling and continuous exposure to high temperatures, as well as Unigraph Comparison of creep values between compressed non asbestos boards. This patented process enables Unigraph Very easy to cut, while also possessing the characteristics of flexibility, sturdiness, and durability.

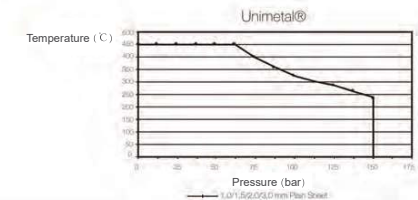
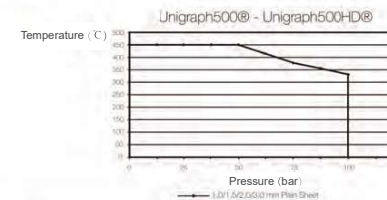


FMI®Unigraph 500

| Components | Graphite sheet coated with polymer layers on both sides |
|---|---|
| Density DIN 28090-2 (g/cm ³) | 0,9 - 1,1 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+450 |
| Maximum operating pressure (bar) | 100 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | ≤0,1 |
| Stress resistance DIN 3535-6 (%) | ≤8 |
| Compression rate DIN 3535-6 (%) | 40 - 50 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.500x1.000 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |

FMI®Unimetal

| Components | Graphite sheet coated with polymer layers on both sides and reinforced with wire mesh |
|---|---|
| Density DIN 28090-2 (g/cm ³) | 0,9 - 1,1 |
| Recommended min/max operating temperature - Peak temperature (°C) | -200/+450 |
| Maximum operating pressure (bar) | 150 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | ≤0,1 |
| Stress resistance DIN 3535-6 (%) | ≤8 |
| Compression rate DIN 3535-6 (%) | 40 - 50 |
| Rebound rate DIN 3535-6 (%) | 3 - 7 |
| Sheet dimensions (mm) | 1.500x1.000 1.500x1.500 |
| Sheet thickness (mm) | 0.5-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Black |



We can provide customized sheets of other sizes and thicknesses according to customer requirements. The maximum temperature and pressure values cannot be used simultaneously. The above parameters are the parameter values for products with a thickness of 1.5mm.

Flexigraf® And Unigraph® Chemical Compatibility Guidelines

| | UNGRAPH 500 | UNGRAPH 500-HD | FSG3-FSG4-MULTIPLY MULTIPLY HPT UNMETAL | FSG 1200 | FSG1 | | UNGRAPH 500 | UNGRAPH 500-HD | FSG3-FSG4-MULTIPLY MULTIPLY HPT UNMETAL | FSG 1200 | FSG1 | | UNGRAPH 500 | UNGRAPH 500-HD | FSG3-FSG4-MULTIPLY MULTIPLY HPT UNMETAL | FSG 1200 | FSG1 |
|------------------|-------------|----------------|---|----------|------|----------------------|-------------|----------------|---|----------|------|---|-------------|----------------|---|----------|------|
| Acetaldehyde | + | + | + | + | + | Calcium hydroxide | + | + | + | + | + | Ethyl acrylate | + | + | + | + | + |
| Acetamide | + | + | + | + | + | Calcium hypochlorite | + | + | + | + | + | Ethyl alcohol | + | + | + | + | + |
| Acetic acid | + | + | + | + | + | Calcium nitrate | + | + | + | + | + | Ethylbenzene | + | + | + | + | + |
| Arabic anhydride | + | + | + | + | + | Carbazole | + | + | + | + | + | Ethyl carbamate | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethyl cellulose | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Chloroethane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethyl caprylate | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethyl bromide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylene dibromide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Dichloroethane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylene glycol | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylmide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylene oxide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Vinyl thioether | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylene chloride | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ferrous chloride | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ferrous phosphate | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ferrous sulfate | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Fluorine gas | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Fluorine, liquid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Fluorine dioxide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Formaldehyde | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ferrous acid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Fuel | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Refined gasoline | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Gelatin | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Glucose | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Glycerin | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Ethylene glycol | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Grain wine | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Grease, oil base | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Green salt | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Heptachlor | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Heptachlor | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexachlorobenzene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexachlorocyclopentadiene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexachlorocyclopentadiene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Octane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexamethylene hexamine | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexamethylphosphoramide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | n-hexane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hexanone | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Mineral hydraulic oil | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Phosphate ester | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrazine | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrobromic acid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrochloric acid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrochloric acid, dry | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrochloric acid, 10% | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrochloric acid, 20% | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrocyanic acid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, below 50%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, 20% to 40%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, 40% to 60%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, 60% to 80%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, 80% to 90%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrofluoric acid, 90% to 100%, above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen bromide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen fluoride | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen iodide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen peroxide, 10% | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydrogen peroxide, 10-90% | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Dry or wet hydrogen sulfide | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Hydroquinone | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Iodine pentafluoride | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Chloromethane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Isobutane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Isocane | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Isopropene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Isopropyl alcohol | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Aviation fuel | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Kerosene | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lacquer solvent | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lactone | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lactic acid below 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lactic acid above 70 °C | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime salt | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | + | Carbonyl sulfide | + | + | + | + | + | Lime | + | + | + | + | + |
| Ascorbic acid | + | + | + | + | +</ | | | | | | | | | | | | |

| | UNGRAPH 500 UNGRAPH 500 HO | FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNMETAL | FGS 1200 | FGS1 | | UNGRAPH 500 UNGRAPH 500 HO | FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNMETAL | FGS 1200 | FGS1 | | UNGRAPH 500 UNGRAPH 500 HO | FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNMETAL | FGS 1200 | FGS1 |
|---|-------------------------------|---|----------|------|---------------------------------------|-------------------------------|---|----------|------|---|-------------------------------|---|----------|------|
| Methane | + | + | + | + | Potassium acetate | + | + | + | + | Stearic acid | + | + | + | + |
| Methanol | + | + | + | + | Potassium dichlorate | + | + | + | + | Stoddard solvent | + | + | + | + |
| Methanoyl | + | + | + | + | Potassium chromate, red | + | + | + | + | Sylene | + | + | + | + |
| Methacrylic acid | + | + | + | + | Potassium cyanide | + | + | + | + | Sylene oxide | + | + | + | + |
| Carbonyl | + | + | + | + | Potassium dichlorate | + | + | + | + | Sugar | + | + | + | + |
| Methylaziridine | + | + | + | + | Potassium | + | + | + | + | Sulfur oxide | + | + | + | + |
| Bromomethane | + | + | + | + | Potassium hydrosulfide | + | + | + | + | Sulfur dioxide | + | + | + | + |
| Chloromethane | + | + | + | + | Potassium iodide | + | + | + | + | Quaternary | + | + | + | + |
| Methyl chloroform | + | + | + | + | Potassium nitrate | + | + | + | + | Dry sulfur trioxide | + | + | + | + |
| 1,4-dimethylene bis (2-chloroaniline) | + | + | + | + | Potassium permanganate | + | + | + | + | Wet sulfur trioxide | + | + | + | + |
| Dichloromethane | + | + | + | + | Potassium sulfite | + | + | + | + | Sulfuric acid, 10%, below 70 °C | + | + | + | + |
| Methylene diphenylamine | + | + | + | + | Gas production | + | + | + | + | Sulfuric acid, 10%, above 70 °C | + | + | + | + |
| Methylene diphenyl diisocyanate | + | + | + | + | Propane | + | + | + | + | Sulfuric acid, 10-75%, below 200 °C | + | + | + | + |
| Methyl ethyl ketone (MEK) | + | + | + | + | Propane sulfonolactone | + | + | + | + | Sulfuric acid, 75-80%, below 270 °C | + | + | + | + |
| Methylhydrazine | + | + | + | + | Propionolactone | + | + | + | + | Sulfuric acid, 75-80%, 70 °C-200 °C | + | + | + | + |
| Iodomethane | + | + | + | + | Propanol | + | + | + | + | Fuming sulfuric acid | + | + | + | + |
| Methyl isobutyl ketone (MIBK) | + | + | + | + | Propyl alcohol | + | + | + | + | Sulfurous acid | + | + | + | + |
| Methyl isocyanate | + | + | + | + | Propyl nitrate | + | + | + | + | Tartric acid | + | + | + | + |
| Methyl methacrylate | + | + | + | + | Propylene | + | + | + | + | Tartaric acid | + | + | + | + |
| Methyl methacrylate | + | + | + | + | Propylene dichloride | + | + | + | + | TCDS versus dioxins | + | + | + | + |
| Methyl butyl ether (MTBE) | + | + | + | + | Propanediol | + | + | + | + | Tert-butyl amine | + | + | + | + |
| Coal's ash | + | + | + | + | Propylene oxide | + | + | + | + | Tetranorbornane | + | + | + | + |
| Mineral oil | + | + | + | + | Prenine | + | + | + | + | Tetrachloroethane | + | + | + | + |
| Molten alkali metal | + | + | + | + | Pyridic acid, hydrocyanic acid | + | + | + | + | Tetrachloroethylene | + | + | + | + |
| Monomethylamine | + | + | + | + | Pyridine | + | + | + | + | Tetrahydrofuran, THF | + | + | + | + |
| Thiocyanic acid | + | + | + | + | Quinone | + | + | + | + | Sulfide chloride | + | + | + | + |
| Naphthalene | + | + | + | + | Type 10 refrigerant | + | + | + | + | Titanium sulfide | + | + | + | + |
| Naphthol | + | + | + | + | Type 11 refrigerant | + | + | + | + | Titanium tetrachloride | + | + | + | + |
| Natural gas | + | + | + | + | Type 12 refrigerant | + | + | + | + | Toluene | + | + | + | + |
| Nickel chloride | + | + | + | + | Type 13 refrigerant | + | + | + | + | Toluidine amine | + | + | + | + |
| Nickel sulfate | + | + | + | + | Type 13B1 refrigerant | + | + | + | + | Toluene diisocyanate | + | + | + | + |
| Nitric acid, less than 30% | + | + | + | + | Type 21 refrigerant | + | + | + | + | Toluene sulfonic acid | + | + | + | + |
| Nitric acid, greater than 30% | + | + | + | + | Type 22 refrigerant | + | + | + | + | Toluidine amine | + | + | + | + |
| Nitric acid, coarse | + | + | + | + | Type 23 refrigerant | + | + | + | + | Toxic film | + | + | + | + |
| Nitric acid, red smoke | + | + | + | + | Type 21 refrigerant | + | + | + | + | Transformer mineral oil | + | + | + | + |
| Nitrobenzene | + | + | + | + | Type 32 refrigerant | + | + | + | + | Transmission oil A | + | + | + | + |
| Nitrobenzene | + | + | + | + | Type 112 refrigerant | + | + | + | + | Trichloroacetic acid | + | + | + | + |
| Nitrophenyl | + | + | + | + | Type 113 refrigerant | + | + | + | + | Trichlorobenzene | + | + | + | + |
| Nitrobutane | + | + | + | + | Type 114 refrigerant | + | + | + | + | Trichloroethane | + | + | + | + |
| Calcium nitrate | + | + | + | + | Type 14B2 refrigerant | + | + | + | + | Huk Tylomer | + | + | + | + |
| Nitrogen | + | + | + | + | Type 115 refrigerant | + | + | + | + | Trichlorophenol | + | + | + | + |
| Nitrogen tetrachloride | + | + | + | + | Type 123 refrigerant | + | + | + | + | Tricresyl phosphate | + | + | + | + |
| Nitite hydrochloride | + | + | + | + | Type 124 refrigerant | + | + | + | + | Trichloroamine | + | + | + | + |
| Nitromethane | + | + | + | + | Type 125 refrigerant | + | + | + | + | Aluminum triethyl | + | + | + | + |
| 2-nitro-2-methylpropanol | + | + | + | + | Type 134a refrigerant | + | + | + | + | Triethylamine | + | + | + | + |
| Nitrite (Aqua Regia) | + | + | + | + | Type 14b refrigerant | + | + | + | + | Trifluorin | + | + | + | + |
| Nitrophenol | + | + | + | + | Type 14b refrigerant | + | + | + | + | Trimethylpentane | + | + | + | + |
| Nitropropane | + | + | + | + | Type 14b refrigerant | + | + | + | + | Turpentine | + | + | + | + |
| Nitrosodimethylamine | + | + | + | + | Type 143a refrigerant | + | + | + | + | Urea, below 70°F | + | + | + | + |
| Nitroso-methylamine | + | + | + | + | Type 152a refrigerant | + | + | + | + | Urea, above 70°F | + | + | + | + |
| Nitroso-morpholine | + | + | + | + | Type 218 refrigerant | + | + | + | + | Paint | + | + | + | + |
| Nitric nitrate (calcium nitrate) | + | + | + | + | Type 260 refrigerant (Propane) | + | + | + | + | Vegetable oil | + | + | + | + |
| Norwegian saltpeter (calcium nitrate) | + | + | + | + | Type 500 refrigerant | + | + | + | + | Acetic | + | + | + | + |
| Octadecyl alcohol | + | + | + | + | Type 502 refrigerant | + | + | + | + | Vinyl acetate | + | + | + | + |
| Octane | + | + | + | + | Type 503 refrigerant | + | + | + | + | Vinyl bromide | + | + | + | + |
| Oil | + | + | + | + | Type 507 refrigerant | + | + | + | + | Vinyl chloride | + | + | + | + |
| Oil, animals and vegetables | + | + | + | + | Type 717 refrigerant (Ammonia) | + | + | + | + | Vinylidene chloride | + | + | + | + |
| Oilic acid | + | + | + | + | Type 144 refrigerant (Carbon dioxide) | + | + | + | + | Vinyl methacrylate | + | + | + | + |
| Oiliness | + | + | + | + | Type C316 refrigerant | + | + | + | + | Water, acid ore, containing oxidized salt | + | + | + | + |
| o-chlorobenzoic acid | + | + | + | + | Type C318 refrigerant | + | + | + | + | Water, acid ore, no oxidized salt | + | + | + | + |
| Oilic acid | + | + | + | + | Type HP62 refrigerant | + | + | + | + | Diluted water | + | + | + | + |
| Oxygen, gas (BAM approved) | + | + | + | + | Type HP60 refrigerant | + | + | + | + | Return condensate | + | + | + | + |
| Ozone | + | + | + | + | Type HP61 refrigerant | + | + | + | + | Seawater | + | + | + | + |
| Panmotic acid | + | + | + | + | Salt water | + | + | + | + | Tap water | + | + | + | + |
| Paraffin | + | + | + | + | Saltwater, potassium nitrate | + | + | + | + | Whiskey | + | + | + | + |
| Paraffin | + | + | + | + | Sewage treatment | + | + | + | + | Spirit | + | + | + | + |
| p-xylene | + | + | + | + | Silicone oil | + | + | + | + | Sylene | + | + | + | + |
| Pentachloronitrobenzene | + | + | + | + | Silver nitrate | + | + | + | + | Sinc chloride | + | + | + | + |
| Pentachlorophenol | + | + | + | + | Baking soda, sodium carbonate | + | + | + | + | Zinc sulfate | + | + | + | + |
| Pentane | + | + | + | + | Baking soda | + | + | + | + | | | | | |
| Perchloric acid | + | + | + | + | Sodium bisulfate (dry) | + | + | + | + | | | | | |
| Perchloroethylene | + | + | + | + | Sodium bisulfite | + | + | + | + | | | | | |
| Crude oil | + | + | + | + | Sodium chlorate | + | + | + | + | | | | | |
| Refined petroleum | + | + | + | + | Sodium chloride | + | + | + | + | | | | | |
| Phenol | + | + | + | + | Sodium cyanide | + | + | + | + | | | | | |
| Phenylenediamine | + | + | + | + | Sodium | + | + | + | + | | | | | |
| Phenylene | + | + | + | + | Sodium bisulfite | + | + | + | + | | | | | |
| Phosphate ester | + | + | + | + | Sodium hydroxide | + | + | + | + | | | | | |
| Phosphine | + | + | + | + | Sodium hypochlorite | + | + | + | + | | | | | |
| Crude phosphoric acid | + | + | + | + | Sodium metaborate peroxhydrate | + | + | + | + | | | | | |
| Phosphoric acid, with purity of greater than 45% | + | + | + | + | Sodium metaphosphate | + | + | + | + | | | | | |
| Phosphoric acid, with purity of greater than 45%, less than 70% | + | + | + | + | Sodium nitrate | + | + | + | + | | | | | |
| Phosphoric acid, with purity of greater than 45%, more than 70% | + | + | + | + | Sodium perborate | + | + | + | + | | | | | |
| Phosphorus | + | + | + | + | Sodium peroxide | + | + | + | + | | | | | |
| Phosphorus pentachloride | + | + | + | + | Sodium dihydrogen phosphate | + | + | + | + | | | | | |
| Phthalic acid | + | + | + | + | Sodium hydrogen phosphate | + | + | + | + | | | | | |
| Phthalic anhydride | + | + | + | + | Sodium ternary phosphate | + | + | + | + | | | | | |
| Picric acid | + | + | + | + | Sodium silicate | + | + | + | + | | | | | |
| Picric acid solution | + | + | + | + | Sodium sulfate | + | + | + | + | | | | | |
| Pine | + | + | + | + | Sodium sulfide | + | + | + | + | | | | | |
| Polyacrylonitrile | + | + | + | + | Sodium selenide | + | + | + | + | | | | | |
| Potassium carbonate, Potassium carbonate | + | + | + | + | Sodium thiosulfate | + | + | + | + | | | | | |
| Potassium acetate | + | + | + | + | Soybean oil | + | + | + | + | | | | | |
| Potassium dichlorate | + | + | + | + | Stannic chloride | + | + | + | + | | | | | |
| | | | | | Saturated steam | + | + | + | + | | | | | |
| | | | | | Superheating | + | + | + | + | | | | | |

- ☒ apply
- ☐ Not applicable
- ☐ Depending on operating conditions
- ☐ No reference

- apply
- Not applicable
- Depending on operating conditions
- No reference

FM-HIGH And Micatherm It is a material designed and manufactured to meet the most stringent sealing requirements. Its unique chemical formula is unmatched by other materials, and these patented materials (which can act on flat, wound, and toothed pads) have durability and reliability that can be used in all critical applications up to 1000 ° C.

FM-HIGH® And Micatherm® Free of oxides.



Mica Micatherm® S15

| Components | SS316L steel core plate bonded with mica containing a special resin |
|---|---|
| Density DIN 28090-2 (g/cm ³) | 1,65-1,95 |
| Recommended max operating temperature (°C) | 900 |
| Maximum operating pressure (bar) | 60 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.1* |
| Stress resistance DIN 3535-6 (%) | <12 |
| Compression rate DIN 3535-6 (%) | >16 |
| Rebound rate DIN 3535-6 (%) | >3 |
| Sheet dimensions (mm) | 1.500x1.500 1.000x1.000 |
| Sheet thickness (mm) | 1-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Gold brown |

Use environment:
It is recommended for applications in high temperature environment.

Mica FM High

| Components | SS316L steel core plate bonded with biosoluble fibers and mica |
|---|--|
| Density DIN ASTM F1315 (g/cm ³) | 1,6-1,9 |
| Recommended max operating temperature (°C) | 950 |
| Maximum operating pressure (bar) | 200 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.1* |
| Stress resistance DIN 3535-6 (%) | <18 |
| Compression rate DIN 3535-6 (%) | >20 |
| Rebound rate DIN 3535-6 (%) | >2.2 |
| Sheet dimensions (mm) | 1.500x1.500 1.000x1.000 |
| Sheet thickness (mm) | 1-3 |
| Tolerance Sheet dimensions (mm) Sheet thickness (%) | +/- 50 +/- 10 |
| Color | Gold |

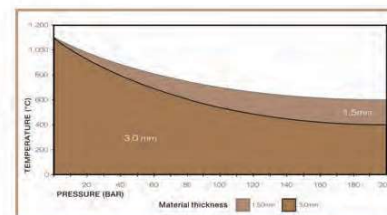
Use environment:
It is specially designed for applications in low temperature operating environment and pressure applications with strong oxidizing media.

We can provide customized sheets of other sizes and thicknesses according to customer requirements.
The maximum temperature and pressure values cannot be used simultaneously.
The above parameters are the parameter values for products with a thickness of 1.5mm.

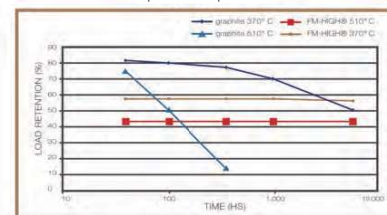
FM-HIGH and Micatherm S15® Chemical compatibility guidelines for

| | | | |
|----------------------------|--------------------------------------|-----------------------------------|------------------------------|
| Glacial acetic acid | Dye solution | methanol | sulfur dioxide |
| acetone | ethyl acetate | Methyl isobutyl ketone | Sulfur trioxide |
| acetylene | ethanol | Methyl methacrylate | Sulfuric acid (concentrated) |
| Acrylic acid | ethylene glycol | dichloromethane | Sulfuric acid (smoke) |
| acrylonitrile | ethylene oxide | mineral oil | Tar |
| air | Ether | Mobil Heat Transfer Oil | turpentine |
| Alkaline alkaline solution | ethylene | naphthalene | toluene |
| aluminum chloride | dichloromethane | natural gas | Urban gas |
| ammonia | fatty acid | Nitric acid (concentrated at 50%) | transformer oil |
| ammonia | Ferric chloride | Nitric acid (smoke 95%) | Tributyl phosphate |
| Amyl acetate | fluorine | nitrogen | Triethanolamine |
| Pentanol | Fluorosilicic acid | Fuming sulfuric acid | urea |
| aniline | formaldehyde | oxygen | vegetable oil |
| Aviation fuel | 85% formic acid | paraffin wax | Vinyl acetate |
| beer | Formic acid 10% | Pentachlorophenol | vinyl chloride |
| benzene | Freon | perchloric acid | Vinylidene chloride |
| Benzoyl chloride | Gas oil | petroleum | water |
| biphenyl | gasoline | phenol | Condensed water |
| Blast furnace gas | Heating oil | phosgene | distilled water |
| Bleach (solution) | Hydraulic oil (ethylene glycol) | Phosphoric acid (concentrated) | Whiskey |
| Boiler feedwater | Hydraulic oil (mineral) | Phosphoric acid (dilute) | Wine |
| brine | Hydraulic oil (phosphate ester) | phosphorus | liquor |
| bromine | hydrazine | Phthalic anhydride | xylene |
| Calcium chloride | Hydrocarbons (aromatic) | Potassium hydroxide | |
| Caprolactam | Aliphatic hydrocarbons (saturated) | potassium nitrate | |
| Carbolic acid | Aliphatic hydrocarbons (unsaturated) | potassium permanganate | |
| carbon dioxide | Hydrochloric acid (37% HO) | Producer gas | |
| carbon disulfide | hydrofluoric acid | pyridine | |
| carbon monoxide | hydrogen | seawater | |
| carbon tetrachloride | Hydrogen chloride | silicone oil | |
| Chilean salt/peter | Hydrogen fluoride | Soda ash | |
| Chlorine gas, dry | hydrogen peroxide | Disodium carbonate | |
| Chlorine gas, wet | hydrogen sulfide | sodium carbonate | |
| Chlorinated hydrocarbons | Isopropyl acetate | Sodium cyanide | |
| Chloroacetic acid | Isopropanol | Sodium hydroxide (40%) | |
| Chlorobenzene | kerosene | Sodium hydroxide (dilute) | |
| Chromic acid | lime | sodium hypochlorite | |
| Copper sulfate | lubricating oil | Sodium nitrate | |
| Creosote oil | engine oil | starch | |
| Cresol | Magnesium sulfate | steam | |
| crude oil | malic acid | Steam condensate | |
| Cyclohexanol | methane | styrene | |
| Dichlorobenzene | Methyl acrylate | sulfur | |

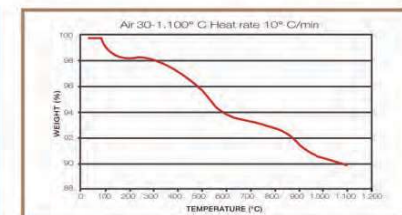
● apply
● Not applicable
● Depending on operating conditions



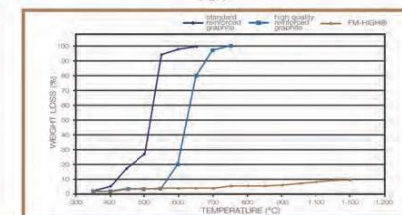
Temperature vs pressure



Continuous load vs time

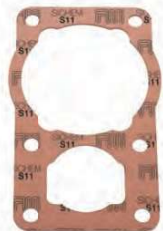


TGA



Cumulative weight loss

SICHEM The series of products is a special board designed by our company based on bidirectional polytetrafluoroethylene, which combines excellent chemical resistance and high sealing performance. **SICHEM** The series of products has developed to be suitable for various process requirements from low temperature to 260 °C high temperature, and can come into contact with all corrosive media (pH 0-14). **SICHEM** It is the best solution to achieve the minimum creep value and sealing integrity, as it is crucial for achieving the minimum leakage rate, while traditional PTFE based materials are not suitable. With patented production processes, the materials we produce have special micropores and closed cell structures. **SICHEM** The series of products combines low clamp load with high compression rate and sealing performance. These are the best solutions for sealing with irregular sealing surfaces, low loads, or as an alternative to envelope sealing.



Sichem® S11

| Components | Modified polytetrafluoroethylene containing silica fillers |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 2.2 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 80 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.05 |
| Stress resistance 3535-6 (%) | <24 |
| Compression rate DIN 3535-6 (%) | >4 |
| Rebound rate DIN 3535-6 (%) | >1.7 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 0,75/1,0/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | Pink |

Use environment:
It is suitable for sealing all chemicals in the pH range (0-14), excluding dissolved alkali metals, fluorine gas, hydrogen fluoride or materials that may produce these chemicals.

Sichem® S33

| Components | Modified polytetrafluoroethylene containing barium sulfate fillers |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 2.8 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 80 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.005 |
| Stress resistance 3535-6 (%) | <28 |
| Compression rate DIN 3535-6 (%) | >4.3 |
| Rebound rate DIN 3535-6 (%) | >2.1 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 0,75/1,0/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | Beige white |

Use environment:
It is suitable for sealing all chemicals in the pH range (0-14), excluding molten alkali metals, fluorite gas, anhydrous HS and sulfuric acid.



Sichem® S50

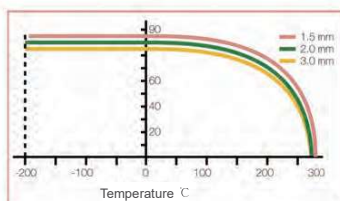
| Components | Modified polytetrafluoroethylene containing hollow glass fiber fillers |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 1.4 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 50 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.05 |
| Stress resistance 3535-6 (%) | <19 |
| Compression rate DIN 3535-6 (%) | >32 |
| Rebound rate DIN 3535-6 (%) | >7 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 0,75/1,0/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | Blue |

Use environment:
It is specially designed for flanges with low bolt loading only. Such flanges may be glass tube, ceramic, plastic or deformed, including those in areas with low stress gaskets. It is suitable for sealing all chemicals in the pH range (0-14) excluding molten alkali metals, fluorine gas, hydrogen fluoride or materials that may produce these substances.

Sichem® S59

| Components | Modified polytetrafluoroethylene containing mica fillers |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 2.1 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 80 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s-rm-1) | <0.05 |
| Stress resistance 3535-6 (%) | <42 |
| Compression rate DIN 3535-6 (%) | >4.8 |
| Rebound rate DIN 3535-6 (%) | >3.2 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 0,75/1,0/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | Gray |

Use environment:
It is specifically designed to reduce leakage of harmful solvents and chemicals and withstand high pressures and temperature changes, and is suitable for standard convex flange assemblies operating at constant temperatures and equipment required for extensive thermal cycling. With the characteristics of high mechanical resistance and low friction coefficient, **SICHEM S59** is recommended as a linear bearing belt material and mainly used for guide rails and hooks of machine tools. It can offer low friction and stick-slip free operation, long service life and minimal wear. It is suitable for sealing strong acid, strong corrosion, aromatic and aliphatic groups, heat transfer fluids, steam and refrigerants.





Sichem® S60

| Components | Polytetrafluoroethylene modified with inorganic filler micropores |
|---|---|
| Density ASTM F 1315 (g/cm ³) | 0.85 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 80 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s ⁻¹ m ⁻¹) | <0.002 |
| Stress resistance 3535-6 (%) | <12 |
| Compression rate DIN 3535-6 (%) | >55 |
| Rebound rate DIN 3535-6 (%) | >5 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 0,75/1,0/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | White |

Use environment:
It is suitable for sealing worn contact surfaces to replace covering gaskets and load damage (low bolt loading required). It is suitable for sealing various corrosive chemical media, gases and liquids. It can be used for sealing various flange materials, including steel, glass and plastic. Even large-diameter gaskets can be installed easily.

Sichem® S66

| Components | Polytetrafluoroethylene modified with SS316L core micropores |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 1.2 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 170 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 25000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 15000 |
| Leakage rate DIN 3535-6 (mg*s ⁻¹ m ⁻¹) | <0.01 |
| Stress resistance 3535-6 (%) | <5 |
| Compression rate DIN 3535-6 (%) | >41 |
| Rebound rate DIN 3535-6 (%) | >6 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 |
| Sheet thickness (mm) | 1,0/1,5/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 50 +/- 10 |
| Color | White |

Use environment:
It is designed for sealing flanges with high pressure and low creep. It is suitable for sealing various corrosive chemical media, gases and liquids.

Sichem® S91

| Components | Polytetrafluoroethylene modified with barium sulfate filler micropores |
|---|--|
| Density ASTM F 1315 (g/cm ³) | 2.0 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 70 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s ⁻¹ m ⁻¹) | <0.005 |
| Stress resistance 3535-6 (%) | <18 |
| Compression rate DIN 3535-6 (%) | >35 |
| Rebound rate DIN 3535-6 (%) | >6 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 1,5/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 10 +/- 50 |
| Color | White |

Use environment:
It is designed to achieve high compression rate, high rebound rate and high chemical inertness. This microporous structure can offer high compression rate and high sealing at low bolt torque. In this way, the sealing can be achieved before the material reaches the yield point in order to serve other mechanical properties. The chemical additions have been developed that can withstand highly aggressive chemical environments.

Sichem® S92

| Components | Polytetrafluoroethylene modified with graphite micropores |
|---|---|
| Density ASTM F 1315 (g/cm ³) | 1.45 |
| Recommended operating temperature range (°C) | -260/+260 |
| Maximum operating pressure (Bar) | 50 |
| Pressure x temperature, max. (thickness 0.8-2.0mm) (Bar x °C) | 12000 |
| Pressure x temperature, max. (thickness 3.0mm) (Bar x °C) | 8500 |
| Leakage rate DIN 3535-6 (mg*s ⁻¹ m ⁻¹) | <0.005 |
| Stress resistance 3535-6 (%) | <27 |
| Compression rate DIN 3535-6 (%) | >42 |
| Rebound rate DIN 3535-6 (%) | >12 |
| PH Value range | 0-14 |
| Sheet dimensions (mm) | 1.500x1.500 1.750x1.750 |
| Sheet thickness (mm) | 1,5/2,0/2,5/3,0/4,0/5,0/6,0 |
| Tolerance Sheet dimensions (mm) Sheet thickness (mm) | +/- 10 +/- 50 |
| Color | Black |

Use environment:
It is designed for applications with high rebound rate and low bolt torque. It is suitable for glass lined, ceramic and plastic flanges. It is suitable for sealing acids, alkalis, hydrocarbons, petroleum derivatives and finished gases with medium and low concentrations.

We can provide customized sheets of other sizes and thicknesses according to customer requirements.
The maximum temperature and pressure values cannot be used simultaneously.
The above parameters are the parameter values for products with a thickness of 1.5mm.

[illegible]

Flexsound® Metal wound gasket



describe

The gasket is made of spiral metal material (strip) and non-metallic material (filler). SWG can have an outer ring and an inner ring. Metal wound gaskets can meet the most demanding pressure and temperature conditions.

authentication

VDI 2440– Emission Control

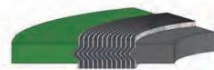
colour

For ease of identification, we have used a color coding system on the outer side of the fixed core ring, which can fully identify the metal strip material and filler material.

Technical Information

Can withstand high temperature and high pressure, depending on the selected material.

type



The GRI (IOR) type GRI metal spiral wound gasket is a standard type gasket with inner and outer rings. This gasket has the best sealing characteristics and the highest safety for flange joints with flat and raised flanges.



The GR (OR) type can precisely align the sealing element with the flange surface through bolts by using an appropriately sized centering ring. A universal gasket suitable for flat and raised face flanges.



RR (R) type spiral wound gasket, without accessory ring, suitable for applications with concave convex seams and operations with compression terminators. If the gasket thickness is 4.5 mm, it is recommended to use a groove with a depth of 3.3 (± 0.1) mm to provide compression termination.



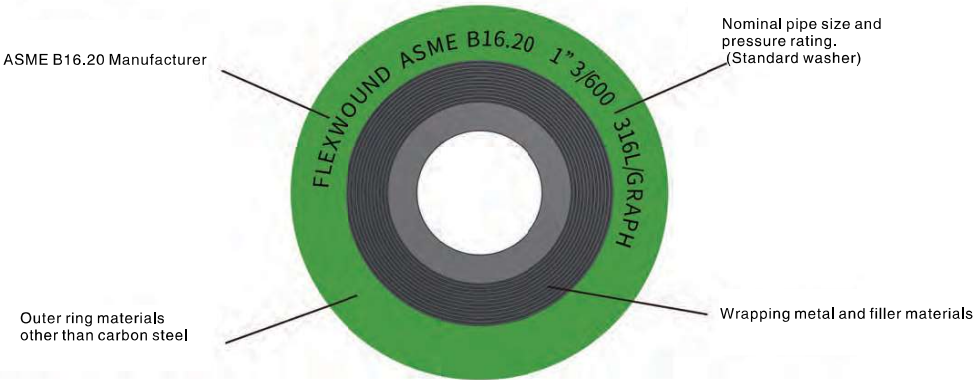
The RI (IR) type RL type metal wound gasket with inner ring is designed specifically for convex and concave flanges, and the inner ring provides radial restriction to prevent the bursting of spiral components.

Available gasket materials

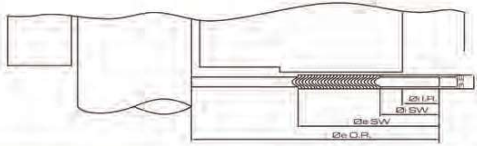
| Metal winding materials | Filler materials | Guide ring materials |
|--|--|---|
| Standard materials Stainless steel 316L 304 | Standard materials FLEXIGRAF® Graphite | Standard materials Carbon steel |
| Other materials Stainless steel 304L 309 310 316 Ti 321 347 430 410 Alloy 20 Monel® 11 Titanium® Nickel® Inconel® 600 | Other materials MICATHERM SICHEM® Polytetrafluoroethylene Bioceramics Inconel® 625 Inconel® X-750 Hastello® B2 Hastello® C276 Incorro® 800 Incorro® 825 Duplex Super Duplex Zirconium® Tantalum® Copper Phosphor bronze Carbon steel | Other materials Stainless steel TYPE 316 L 304 304L 309 310 316 Ti 321 347 430 410 Alloy 20 Monel 11 Titanium® Nickel® Inconel® 600 Inconel® 625 316 L Hastello® B2 Hastello® C276 Inkoro® 800 Inkoro® 825 Duplex Super Duplex Zirconium® Tantalum® Copper Phosphorus bronze |

Materials should be selected based on operating temperature and chemical compatibility. If you have any questions, please contact the technical department.

ASME B16.20 API Stamping Requirements



The dimensional data of GR and GRI types comply with ASME B16.20 standards and are applicable to ASME B16.5 flanges



| | | 1/4" | | | 1/2" | | | | 3/4" | | | | 1" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | | | | | | | | 47,8 | | | | 57,2 | | | | 66,8 |
| 300 | X | 12,7 | 22,2 | 44,5 | | | | 54,1 | | | | 66,8 | | | | 73,2 |
| 400 | X | | | | 14,3 | 19,1 | 31,8 | | 20,6 | 25,4 | 39,6 | | 27 | 31,8 | 47,8 | |
| 600 | X | | | | | | | | | | | | | | | |
| 900 | | | XXX | | | | | 63,5 | | | | | | | | |
| 1500 | | | XXX | | | | | | | | | 69,9 | | | | 79,5 |
| 2500 | | | XXX | | | | | 69,9 | | | | 76,2 | | | | 85,9 |

| | | 1 1/4" | | | 1 1/2" | | | | 2" | | | | 2 1/2" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | | | | 76,2 | 44,5 | 54,1 | | 85,9 | 55,6 | 69,9 | | 104,9 | 66,7 | 82,6 | | 124 |
| 300 | 38,1 | 47,8 | | 82,6 | | | | 95,3 | | | | | | | | |
| 400 | | | | | | | | | | | | 111,3 | | | | 130,3 |
| 600 | | | 60,5 | | | | 69,9 | | | | 85,9 | | | | 98,6 | |
| 900 | | | | 88,9 | | | | 98,6 | | | | | 63,5 | | | |
| 1500 | 33,4 | 39,6 | | | 41,3 | 47,8 | | | 52,4 | 58,7 | | 143 | 69,9 | | | 165,1 |
| 2500 | | | | 104,9 | | | | 117,6 | | | | 146 | | | | 168,4 |

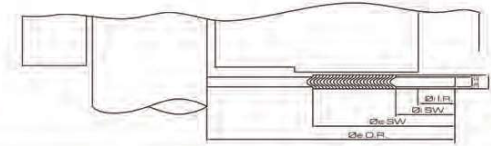
| | | 3" | | | 3 1/2" | | | | 4" | | | | 4 1/2" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | 81,3 | | | 136,7 | 102,6* | 114,3 | | 161,9 | 106,5 | 127 | | 174,8 | 128* | 139,7 | | 177,8 |
| 300 | | 101,6 | | | | | 133,4 | 165,1 | | | | 181,1 | | | 165,1 | 196,9 |
| 400 | | | | 149,4 | | | | | | | | 177,8 | | | | 193,7 |
| 600 | | | 120,7 | | 92* | 104,8 | | 161,9 | 102,6 | 120,7 | 149,4 | 193,8 | 122* | 134,9 | | 209,6 |
| 900 | 78,74 | 95,3 | | 168,4 | | | | 190,5 | | | | 206,5 | | | | 238,1 |
| 1500 | | | | 174,8 | | | | 187,5 | 97,8 | 117,6 | | 209,6 | | | | |
| 2500 | | 93,2 | | 196,9 | XXX | | | | | | | 235 | XXX | | | |

| | | 5" | | | 6" | | | | 8" | | | | 10" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | 131,8 | 155,7 | | 196,9 | 157,3 | 182,6 | | 222,3 | 215,9 | 233,4 | | 279,4 | 268,3 | 287,3 | | 339,9 |
| 300 | | | | 215,9 | | | | 251 | | | | 308,1 | | | 317,5 | 362 |
| 400 | | | | 212,9 | | | | 247,7 | 205,8 | 225,6 | | 304,8 | 255,3 | 274,6 | | 358,9 |
| 600 | 128,3 | 147,6 | 177,8 | 241,3 | 154,9 | 174,8 | 209,6 | 266,7 | | | | 320,8 | | | | 400,1 |
| 900 | | | | 247,7 | | | | 289,1 | | 222,3 | | 358,9 | | 276,4 | 311,2 | |
| 1500 | | | | 254 | 147,3 | 171,5 | | 282,7 | 196,9 | | 257,3 | 352,6 | 246,2 | | | 435,1 |
| 2500 | 124,5 | 143 | | 279,4 | | | | 317,5 | 215,9 | | | 387,4 | | 270 | | 476,3 |

| | | 12" | | | 14" | | | | 16" | | | | 18" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | 317,5 | 339,9 | 374,7 | 409,7 | 349,3 | 371,6 | 406,4 | 450,9 | 400,1 | 422,4 | | 514,4 | 449,3 | 474,7 | | 549,4 |
| 300 | | | | 422,4 | | | | 485,9 | | | | 463,6 | | | 527,1 | 596,9 |
| 400 | | 327,2 | | 419,1 | 342,9 | 362 | | 482,6 | 389,9 | | | 536,7 | 438,2 | 469,9 | | 593,9 |
| 600 | 307,4 | | | 457,2 | | | | 492,6 | | 412,8 | | 564,2 | | | | 612,9 |
| 900 | | 323,9 | | 498,6 | 320,8 | 355,6 | | 520,7 | 374,7 | | 457,2 | 574,8 | 425,5 | 463,6 | 520,7 | 638,3 |
| 1500 | 292,1 | | 368,3 | 520,7 | | 362 | 400,1 | 577,9 | 368,3 | 406,4 | | 641,4 | | | | 704,9 |
| 2500 | | 317,5 | | 549,4 | XXX | | | | XXX | | | | XXX | | | |

| | | 20" | | | 24" | | | |
|------|--------|--------|-------|-------|--------|--------|-------|-------|
| ASA | ø I.R. | ø I.SW | øe SW | øe OR | ø I.R. | ø I.SW | øe SW | øe OR |
| 150 | 500,1 | 525,5 | 577,9 | 606,6 | 603,3 | 628,7 | 685,8 | 717,6 |
| 300 | | | | 654,1 | | | | 774,7 |
| 400 | 489 | 520,7 | | 647,7 | 590,6 | | | 768,4 |
| 600 | | | | 682,8 | | | | 790,7 |
| 900 | 482,6 | | | 698,8 | | | | 832,2 |
| 1500 | 476,3 | 514,4 | 571,5 | 755,7 | 577,9 | 616 | 679,5 | 901,7 |

The dimensional data of GR and GRI types comply with ASME B16.20 standard and are applicable to ASME B16.47 A-series flanges



| | 22" | | | | 26" | | | | 28" | | | | 30" | | | |
|-----|---------|-------|-------|-------|---------|-------|-------|-------|---------|-------|-------|-------|---------|-------|-------|--------|
| ASA | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR |
| 150 | | | 610 | 660,4 | 654,1 | | | | | | | | | | | |
| 300 | X | 577,9 | | 704,8 | | | | | | | | | | | | |
| 400 | X | | 628,7 | 701,7 | 660,4 | 685,8 | 736,5 | 831,9 | 711,2 | 736,6 | 787,4 | 892,2 | 755,7 | 793,8 | 844,5 | 946,1 |
| 600 | X | | | 733,4 | 647,7 | | | 866,8 | 698,5 | | | 911,4 | | | | 971,5 |
| 900 | | | XXX | | 666,8 | | | 882,6 | 711,2 | | | 946,1 | 774,7 | | | 1008,9 |

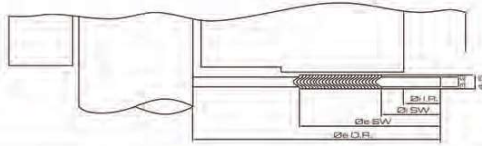
| | 32" | | | | 34" | | | | 36" | | | | 38" | | | |
|-----|---------|-------|-------|--------|---------|-------|-------|--------|---------|-------|--------|--------|---------|-------|--------|--------|
| ASA | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR |
| 150 | 806,5 | 825,5 | 860,6 | 939,8 | 857,3 | 876,3 | 911,3 | 990,6 | 908,1 | 927,1 | 968,3 | 1047,7 | 958,9 | 977,9 | 1019 | 1111,2 |
| 300 | | | | 1000,1 | | | | 1057,2 | | | | 1117,6 | | | 1016 | 1054,1 |
| 400 | | | | 1003 | | | | 1054 | | 955,7 | 1006,5 | | 952,5 | | 1022,3 | 1073,1 |
| 600 | 812,8 | 850,9 | 901,7 | 1022 | 863,6 | 901,7 | 952,5 | 1073 | 917,6 | | | 1130,3 | | 990,6 | 1041,4 | 1104,9 |
| 900 | | | | 1028,6 | | | | 1136,6 | 920,8 | 958,9 | 1010 | 1200,1 | 1009,7 | 1035 | 1086 | 1200,1 |

| | 40" | | | | 42" | | | | 44" | | | | 46" | | | |
|-----|---------|--------|--------|--------|---------|--------|--------|--------|---------|--------|--------|--------|---------|-------|--------|-------|
| ASA | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR |
| 150 | 1009,7 | 1028,7 | 1070 | 1162 | 1060,5 | 1079,5 | 1124 | 1219,2 | 1111,3 | | 1180 | 1276,3 | 1162 | 1181 | 1229 | 1327 |
| 300 | 1003,3 | 1022,4 | | 1114,4 | 1054,1 | 1073,2 | 1121 | 1165,2 | 1105 | 1130,3 | | 1219,2 | 1153 | 1178 | | 1273 |
| 400 | 1000,2 | 1025,5 | 1076,3 | 1127,1 | 1051 | 1076,4 | 1127 | 1177,9 | | | 1181,1 | 1231,9 | 1168,5 | 1194 | 1244,5 | 1289 |
| 600 | 1009,7 | 1047,7 | 1098,5 | 1155,7 | 1066,8 | 1105 | 1155,7 | 1219,2 | 1111,3 | 1162 | 1212,8 | 1270 | 1162 | 1213 | 1263,7 | 1327 |
| 900 | 1060,5 | 1098,5 | 1149,3 | 1250,9 | 1111,3 | 1149,3 | 1200,1 | 1301,7 | 1155,7 | 1206,5 | 1257,3 | 1368,4 | 1219,2 | 1270 | 1321 | 1435 |

| | 48" | | | | 50" | | | | 52" | | | | 54" | | | |
|-----|---------|--------|--------|--------|---------|--------|--------|--------|---------|--------|--------|--------|---------|--------|--------|--------|
| ASA | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR |
| 150 | 1213 | 1232 | 1279,5 | 1384,3 | 1263,7 | 1283 | 1333,5 | 1435 | 1314,5 | 1333,5 | 1384,3 | 1492,3 | 1359 | 1384,3 | 1435 | 1549,4 |
| 300 | 1209,7 | 1235 | 1286 | 1324 | 1244,6 | | | 1378 | 1321 | | | 1428,8 | | | | 1492,2 |
| 400 | 1206,5 | 1244,6 | 1295,4 | 1346,2 | 1257,3 | 1295,4 | 1346,2 | 1403 | 1308 | 1346 | 1397 | 1454,2 | 1352,6 | 1403,4 | 1454,2 | 1517,6 |
| 600 | 1219,2 | 1270 | 1321 | 1390,6 | 1270 | 1321 | 1371,6 | 1447,8 | 1321 | 1371,6 | 1422,4 | 1498,6 | 1378 | 1428,8 | 1479,5 | 1555,7 |
| 900 | 1270 | 1321 | 1371,6 | 1486 | | XXX | | | | XXX | | | | XXX | | |

| | 56" | | | | 58" | | | | 60" | | | |
|-----|---------|--------|--------|--------|---------|--------|--------|--------|---------|--------|--------|--------|
| ASA | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR | øi I.R. | øi SW | øe SW | øe OR |
| 150 | 1409,7 | 1435,1 | 1486 | 1606,5 | 1460,5 | 1486 | 1536,7 | 1663,7 | 1511,3 | 1536,7 | 1587,5 | 1714,5 |
| 300 | | | 1505 | 1543 | 1447,8 | 1511,3 | 1562 | 1593,9 | 1524 | 1562,1 | 1612,9 | 1644,6 |
| 400 | 1403,4 | 1454,2 | | 1568,4 | 1454,1 | 1505 | 1555,7 | 1619,2 | 1517,6 | 1568,4 | 1619,2 | 1682,7 |
| 600 | 1428,8 | 1479,6 | 1530,3 | 1612,9 | 1473,2 | 1536,7 | 1587,5 | 1663,7 | 1530,3 | 1593,8 | 1644,6 | 1733,5 |
| 900 | | XXX | | | | XXX | | | | XXX | | |

The dimensional data of GR and GRI types comply with ASME B16.20 standard and are applicable to ASME B16.47 B-series flanges



| | 26" | | | | 28" | | | | 30" | | | | 32" | | | |
|-----|--------|--------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| ASA | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR |
| 75 | XXX | 666,8 | 658,8 | 708,03 | XXX | 717,55 | 739,78 | 758,83 | XXX | 768,35 | 790,58 | 809,63 | XXX | 819,15 | 841,38 | 860,43 |
| 150 | | | 698,5 | 725,5 | 704,9 | 723,9 | 749,3 | 776,29 | 755,65 | | 800,1 | 827,09 | 806,45 | 825,5 | 850,9 | 881,06 |
| 300 | 654,1 | 673,1 | 711,2 | 771,5 | | | 762 | 825,5 | | 774,7 | 812,8 | 885,82 | | | 863,6 | 939,8 |
| 400 | | 666,8 | 698,5 | 746,15 | 701,7 | 714,38 | 749,3 | 800,1 | 752,47 | 765,18 | 797,15 | 857,25 | 800,1 | 812,8 | 860,43 | 911,23 |
| 600 | 644,5 | 663,6 | 714,4 | 765,18 | 692,2 | 704,85 | 755,65 | 819,15 | | 777,88 | 828,68 | 879,47 | 793,75 | 831,85 | 882,65 | 933,45 |
| 900 | 673,1 | 692,2 | 749,3 | 838,2 | 723,9 | 742,95 | 800,1 | 901,7 | 787,4 | 806,4 | 857,25 | 958,85 | 838,2 | 863,6 | 914,4 | 1016 |

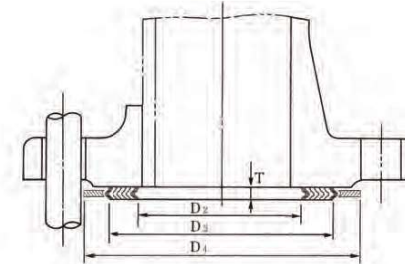
| | 34" | | | | 36" | | | | 38" | | | | 40" | | | |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| ASA | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR |
| 75 | XXX | 869,95 | 892,18 | 911,23 | XXX | 920,75 | 946,15 | 973,14 | XXX | | | | XXX | | | |
| 150 | | 876,3 | 908,05 | 935,04 | 908,05 | 927,1 | 958,85 | 987,43 | 958,85 | 974,74 | 1009,7 | 1044,6 | 1009,7 | 1022,4 | 1063,6 | 1095,4 |
| 300 | 857,25 | | 914,4 | 993,78 | | | 965,2 | 1047,8 | 971,55 | 1009,7 | 1047,8 | 1098,6 | 1022,3 | 1060,5 | 1098,6 | 1145,4 |
| 400 | 850,9 | 866,78 | 911,23 | 962,03 | 898,53 | 917,58 | | 1022,4 | 952,5 | 971,55 | 1022,4 | 1073,2 | 1000,1 | 1025,5 | 1076,3 | 1127,1 |
| 600 | | 889 | 939,8 | 996,95 | 901,7 | 939,8 | 990,6 | 1047,8 | | 990,6 | 1041,4 | 1104,9 | 1009,7 | 1047,8 | 1098,6 | 1155,7 |
| 900 | 895,35 | 920,08 | 968,38 | 1073,2 | 927,1 | 946,15 | 996,65 | 1124 | 1009,7 | 1035,1 | 1085,9 | 1200,2 | 1060,5 | 1098,6 | 1149,4 | 1251 |

| | 42" | | | | 44" | | | | 46" | | | | 48" | | | |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| ASA | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR |
| 75 | XXX | 1073,2 | 1098,6 | 1125,5 | XXX | | | | XXX | | | | XXX | | | |
| 150 | 1060,4 | 1079,5 | 1114,4 | 1146,2 | 1111,2 | 1124 | 1165,2 | 1193,8 | 1162,1 | 1181,1 | 1224 | 1255,7 | 1212,9 | 1231,9 | 1270 | 1306,5 |
| 300 | 1054,1 | 1111,3 | 1149,4 | 1200,2 | 1124 | 1162,1 | 1200,2 | 1251 | 1177,9 | 1216 | 1254,1 | 1317,6 | 1231,9 | 1306,5 | 1311,3 | 1368,2 |
| 400 | 1050,9 | 1076,3 | 1127,1 | 1177,9 | 1104,9 | 1130,3 | 1181,1 | 1231,9 | 1168,4 | 1193,8 | 1244,6 | 1289,1 | 1206,5 | 1244,6 | 1295,4 | 1346,2 |
| 600 | 1066,8 | 1104,9 | 1155,7 | 1219,2 | 1111,2 | 1162,1 | 1212,9 | 1270 | 1162,1 | 1212,9 | 1263,7 | 1327,2 | 1219,2 | 1270 | 1320,8 | 1390,7 |
| 900 | 1111,2 | 1149,4 | 1200,2 | 1301,8 | 1155,7 | 1206,5 | 1257,3 | 1368,4 | 1219,2 | 1270 | 1320,8 | 1435,1 | 1270 | 1320,8 | 1371,6 | 1485,9 |

| | 50" | | | | 52" | | | | 54" | | | | 56" | | | |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| ASA | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR |
| 75 | XXX | | | | XXX | | | | XXX | | | | XXX | | | |
| 150 | 1263,7 | 1282,7 | 1325,6 | 1357,3 | 1314,5 | 1333,5 | 1376,4 | 1408,1 | 1360 | 1384,3 | 1422,4 | 1463,7 | 1422,4 | 1444,6 | 1478 | 1514,5 |
| 300 | 1266,8 | 1317,6 | 1355,7 | 1419,2 | 1317,6 | 1368,4 | 1406,5 | 1470 | | | | 1530,4 | 1428,8 | 1479,6 | 1524 | 1593,9 |
| 400 | 1257,3 | 1295,4 | 1346,2 | 1403,4 | 1308,1 | 1346,2 | 1397 | 1454,2 | 1352,6 | 1403,4 | 1454,2 | 1517,7 | 1403,4 | 1454,2 | 1505 | 1568,5 |
| 600 | 1270 | 1320,8 | 1371,6 | 1447,8 | 1320,8 | 1371,6 | 1422,4 | 1498,6 | 1378 | 1428,8 | 1479,6 | 1555,8 | 1428,8 | 1479,6 | 1530,4 | 1612,9 |
| 900 | XXX | | | | XXX | | | | XXX | | | | XXX | | | |

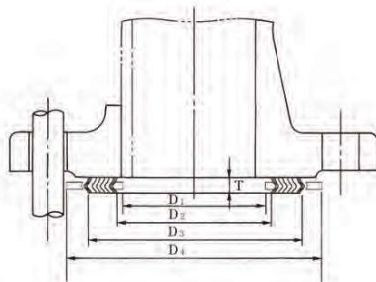
| | 58" | | | | 60" | | | |
|-----|--------|--------|--------|--------|--------|--------|--------|--------|
| ASA | ø I.R. | ø I SW | øe SW | øe OR | ø I.R. | ø I SW | øe SW | øe OR |
| 75 | XXX | | | | XXX | 1536,7 | 1568,5 | 1597 |
| 150 | 1478 | 1500,2 | 1528,8 | 1579,6 | 1535,1 | 1557,3 | 1585,9 | 1630,4 |
| 300 | 1484,3 | 1535,1 | 1573,2 | 1655,8 | 1557,3 | 1585,9 | 1630,4 | 1706,6 |
| 400 | 1454,2 | 1504,9 | 1555,8 | 1619,3 | 1517,7 | 1568,5 | 1619,3 | 1682,8 |
| 600 | 1473,2 | 1536,7 | 1587,5 | 1663,7 | 1530,4 | 1593,9 | 1644,7 | 1733,6 |
| 900 | XXX | | | | XXX | | | |

The dimensional data of GR type complies with JIS B 2404–2006 standard and is applicable to JIS B 2220–2004/JIS B 2239–1996 F series flanges



| Nominal diameter of flange | Nominal pressure 10K | | | | 16, 20K | | | | 30K | | | | 40K | | | | 63K | | | | Thickness |
|----------------------------|----------------------|-----|---------------|----|---------------|---------------|-----|---------------|-----|---------------|---------------|-----|---------------|-----|---------------|---------------|-----|---------------|----|---------------|-----------|
| | Inner ring ID | D2 | Outer ring OD | D3 | Outer ring OD | Inner ring ID | D2 | Outer ring OD | D3 | Outer ring OD | Inner ring ID | D2 | Outer ring OD | D3 | Outer ring OD | Inner ring ID | D2 | Outer ring OD | D3 | Outer ring OD | |
| | | | | D4 | | | | | D4 | | | | | D4 | | | | | D4 | | |
| 10A | 24 | 37 | 52 | | 24 | 37 | 52 | | 24 | 37 | 59 | 21 | 34 | 59 | 21 | 34 | 64 | | | | 4.5 |
| 15A | 28 | 41 | 57 | | 28 | 41 | 57 | | 28 | 41 | 64 | 24 | 37 | 64 | 24 | 37 | 69 | | | | |
| 20A | 34 | 47 | 62 | | 34 | 47 | 62 | | 34 | 47 | 69 | 29 | 42 | 69 | 29 | 42 | 75 | | | | |
| 25A | 40 | 53 | 74 | | 40 | 53 | 74 | | 40 | 53 | 79 | 35 | 48 | 79 | 35 | 48 | 80 | | | | |
| 32A | 51 | 67 | 84 | | 51 | 67 | 84 | | 51 | 67 | 89 | 44 | 60 | 89 | 44 | 60 | 90 | | | | |
| 40A | 57 | 73 | 89 | | 57 | 73 | 89 | | 57 | 73 | 100 | 51 | 67 | 100 | 51 | 67 | 107 | | | | |
| 50A | 69 | 89 | 104 | | 69 | 89 | 104 | | 69 | 89 | 114 | 63 | 79 | 114 | 63 | 79 | 125 | | | | |
| 65A | 87 | 107 | 124 | | 87 | 107 | 124 | | 78 | 98 | 140 | 78 | 98 | 140 | 78 | 98 | 152 | | | | |
| 80A | 98 | 118 | 134 | | 99 | 119 | 140 | | 90 | 110 | 150 | 90 | 110 | 150 | 90 | 110 | 162 | | | | |
| 90A | 110 | 130 | 144 | | 114 | 139 | 150 | | 102 | 127 | 162 | 102 | 127 | 162 | 102 | 127 | 179 | | | | |
| 100A | 123 | 143 | 159 | | 127 | 152 | 165 | | 116 | 141 | 172 | 116 | 141 | 182 | 116 | 141 | 194 | | | | |
| 125A | 148 | 173 | 190 | | 152 | 177 | 202 | | 140 | 165 | 207 | 140 | 165 | 224 | 140 | 165 | 235 | | | | |
| 150A | 174 | 199 | 220 | | 182 | 214 | 237 | | 165 | 197 | 249 | 165 | 197 | 265 | 165 | 197 | 275 | | | | |
| 175A | 201 | 226 | 245 | | | | | | | | | | | | | | | | | | |
| 200A | 227 | 252 | 270 | | 233 | 265 | 282 | | 218 | 250 | 294 | 218 | 250 | 315 | 218 | 250 | 328 | | | | |
| 225A | 252 | 277 | 290 | | | | | | | | | | | | | | | | | | |
| 250A | 278 | 310 | 332 | | 288 | 328 | 354 | | 271 | 311 | 360 | 271 | 311 | 378 | 271 | 311 | 394 | | | | |
| 300A | 329 | 361 | 377 | | 339 | 379 | 404 | | 320 | 360 | 418 | 320 | 360 | 434 | 320 | 360 | 446 | | | | |
| 350A | 366 | 406 | 422 | | 376 | 416 | 450 | | 356 | 396 | 463 | 356 | 396 | 479 | 356 | 396 | 488 | | | | |
| 400A | 417 | 457 | 484 | | 432 | 482 | 508 | | 403 | 453 | 524 | 403 | 453 | 531 | 403 | 453 | 545 | | | | |
| 450A | 468 | 518 | 539 | | 483 | 533 | 573 | | | | | | | | | | | | | | |
| 500A | 518 | 568 | 594 | | 533 | 583 | 628 | | | | | | | | | | | | | | |
| 550A | 569 | 619 | 650 | | 584 | 634 | 684 | | | | | | | | | | | | | | |
| 600A | 620 | 670 | 700 | | 635 | 685 | 734 | | | | | | | | | | | | | | |

The dimensional data of GRI type complies with JIS B 2404–2006 standard and is applicable to JIS B 2220–2004/JIS B 2239–1996 flanges



| Nominal diameter of flange | Nominal pressure 10K | | | | | 16, 20K | | | | | 30K | | | | | 40K | | | | | 63K | | | | | Thick ness T |
|----------------------------|----------------------|-------|-------|------------------|-----|------------------|-------|-------|------------------|-----|------------------|-------|-------|------------------|-----|------------------|-------|-------|------------------|-----|------------------|-------|-------|------------------|-----|--------------------|
| | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | |
| 10A | 18 | 24 | 37 | 52 | 18 | 24 | 37 | 52 | 18 | 24 | 37 | 52 | 18 | 24 | 37 | 52 | 18 | 24 | 37 | 52 | 18 | 24 | 37 | 52 | 18 | 4.5 |
| 15 | 22 | 28 | 41 | 57 | 22 | 28 | 41 | 57 | 22 | 28 | 41 | 57 | 22 | 28 | 41 | 57 | 22 | 28 | 41 | 57 | 22 | 28 | 41 | 57 | 22 | 4.5 |
| 20 | 28 | 34 | 47 | 62 | 28 | 34 | 47 | 62 | 28 | 34 | 47 | 62 | 28 | 34 | 47 | 62 | 28 | 34 | 47 | 62 | 28 | 34 | 47 | 62 | 28 | 4.5 |
| 25 | 34 | 40 | 53 | 74 | 34 | 40 | 53 | 74 | 34 | 40 | 53 | 74 | 34 | 40 | 53 | 74 | 34 | 40 | 53 | 74 | 34 | 40 | 53 | 74 | 34 | 4.5 |
| 32 | 43 | 51 | 67 | 84 | 43 | 51 | 67 | 84 | 43 | 51 | 67 | 84 | 43 | 51 | 67 | 84 | 43 | 51 | 67 | 84 | 43 | 51 | 67 | 84 | 43 | 4.5 |
| 40 | 49 | 57 | 73 | 89 | 49 | 57 | 73 | 89 | 49 | 57 | 73 | 89 | 49 | 57 | 73 | 89 | 49 | 57 | 73 | 89 | 49 | 57 | 73 | 89 | 49 | 4.5 |
| 50 | 61 | 69 | 89 | 104 | 61 | 69 | 89 | 104 | 61 | 69 | 89 | 104 | 61 | 69 | 89 | 104 | 61 | 69 | 89 | 104 | 61 | 69 | 89 | 104 | 61 | 4.5 |
| 65 | 77 | 87 | 107 | 124 | 77 | 87 | 107 | 124 | 77 | 87 | 107 | 124 | 77 | 87 | 107 | 124 | 77 | 87 | 107 | 124 | 77 | 87 | 107 | 124 | 77 | 4.5 |
| 80 | 88 | 98 | 118 | 134 | 89 | 99 | 119 | 140 | 80 | 90 | 110 | 150 | 80 | 90 | 110 | 150 | 80 | 90 | 110 | 150 | 80 | 90 | 110 | 150 | 80 | 4.5 |
| 90 | 98 | 110 | 130 | 144 | 102 | 114 | 139 | 150 | 92 | 102 | 127 | 162 | 92 | 102 | 127 | 162 | 92 | 102 | 127 | 162 | 92 | 102 | 127 | 162 | 92 | 4.5 |
| 100 | 111 | 123 | 143 | 159 | 115 | 127 | 152 | 165 | 104 | 116 | 141 | 172 | 104 | 116 | 141 | 172 | 104 | 116 | 141 | 172 | 104 | 116 | 141 | 172 | 104 | 4.5 |
| 125 | 136 | 148 | 173 | 190 | 140 | 152 | 177 | 202 | 128 | 140 | 165 | 207 | 128 | 140 | 165 | 207 | 128 | 140 | 165 | 207 | 128 | 140 | 165 | 207 | 128 | 4.5 |
| 150 | 158 | 174 | 199 | 220 | 166 | 182 | 214 | 237 | 153 | 165 | 197 | 249 | 153 | 165 | 197 | 249 | 153 | 165 | 197 | 249 | 153 | 165 | 197 | 249 | 153 | 4.5 |
| 200 | 211 | 227 | 252 | 270 | 217 | 233 | 265 | 282 | 202 | 218 | 250 | 294 | 202 | 218 | 250 | 294 | 202 | 218 | 250 | 294 | 202 | 218 | 250 | 294 | 202 | 4.5 |
| 250 | 258 | 278 | 310 | 332 | 268 | 288 | 328 | 354 | 251 | 271 | 311 | 360 | 251 | 271 | 311 | 360 | 251 | 271 | 311 | 360 | 251 | 271 | 311 | 360 | 251 | 4.5 |
| 300 | 309 | 329 | 361 | 377 | 319 | 339 | 379 | 404 | 300 | 320 | 360 | 418 | 300 | 320 | 360 | 418 | 300 | 320 | 360 | 418 | 300 | 320 | 360 | 418 | 300 | 4.5 |
| 350 | 346 | 366 | 406 | 422 | 356 | 376 | 416 | 450 | 336 | 356 | 396 | 463 | 336 | 356 | 396 | 463 | 336 | 356 | 396 | 463 | 336 | 356 | 396 | 463 | 336 | 4.5 |
| 400 | 392 | 417 | 457 | 484 | 407 | 432 | 482 | 508 | 383 | 403 | 453 | 524 | 383 | 403 | 453 | 524 | 383 | 403 | 453 | 524 | 383 | 403 | 453 | 524 | 383 | 4.5 |
| 450 | 443 | 468 | 518 | 539 | 458 | 483 | 533 | 573 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | 4.5 |
| 500 | 493 | 518 | 568 | 594 | 508 | 533 | 583 | 628 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | 4.5 |
| 550 | 544 | 569 | 619 | 650 | 559 | 584 | 634 | 684 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | 4.5 |
| 600 | 595 | 620 | 670 | 700 | 610 | 635 | 685 | 734 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | 4.5 |

| Nominal diameter of flange | Nominal pressure 10K | | | | | 16K | | | | | 20K | | | | |
|----------------------------|----------------------|-------|-------|------------------|-------|------------------|-------|-------|------------------|-----|------------------|-------|-------|------------------|---|
| | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | |
| 650A | 650 | 675 | 725 | 750 | 674 | 699 | 749 | 784 | 695 | 720 | 770 | 805 | — | — | — |
| 700 | 701 | 726 | 776 | 810 | 716 | 741 | 791 | 836 | 740 | 765 | 815 | 855 | — | — | — |
| 750 | 752 | 777 | 827 | 870 | 777 | 802 | 852 | 896 | 799 | 824 | 874 | 918 | — | — | — |
| 800 | 803 | 828 | 878 | 920 | 831 | 856 | 905 | 945 | 865 | 881 | 931 | 978 | — | — | — |
| 850 | 854 | 879 | 929 | 970 | 880 | 905 | 955 | 995 | 919 | 944 | 994 | 1,038 | — | — | — |
| 900 | 904 | 929 | 979 | 1,020 | 934 | 959 | 1,009 | 1,045 | 971 | 996 | 1,046 | 1,088 | — | — | — |
| 1,000 | 1,006 | 1,036 | 1,086 | 1,124 | 1,030 | 1,060 | 1,110 | 1,158 | — | — | — | — | — | — | — |
| 1,100 | 1,108 | 1,138 | 1,188 | 1,234 | 1,132 | 1,162 | 1,212 | 1,258 | — | — | — | — | — | — | — |
| 1,200 | 1,209 | 1,239 | 1,289 | 1,344 | 1,240 | 1,270 | 1,320 | 1,368 | — | — | — | — | — | — | — |
| 1,300 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — |
| 1,350 | 1,362 | 1,392 | 1,442 | 1,498 | 1,403 | 1,433 | 1,483 | 1,534 | — | — | — | — | — | — | — |
| 1,400 | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — |
| 1,500 | 1,514 | 1,544 | 1,594 | 1,658 | 1,559 | 1,589 | 1,639 | 1,694 | — | — | — | — | — | — | — |

Unit (mm)

The dimensions in the two tables are not applicable to small flat seats.

The dimensions in the bold table are applicable to both large and small flat seats. (However, please note that these dimensions are only applicable to butt welded flanges and C-type sliding sleeve welded flanges specified in JIS B 2220.)

Suitable for A-type sliding sleeve welding flange and B-type sliding sleeve welding flange with a nominal pressure of 30 K

When the nominal pressure is 63K, it is recommended to use gaskets with inner and outer rings on the flange.

It is recommended to equip with inner and outer rings

When the nominal pressure is 2K and 5K, it is recommended not to use gaskets on the flange. It is recommended to use high-strength alloy steel bolts with SNB-7 or higher.

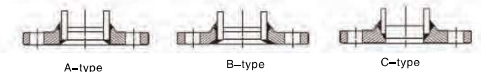
Suitable for A-type sliding sleeve welding flange (socket welding type)

| Nominal diameter of flange | 30K | | | | |
|----------------------------|------------------|-------|-------|------------------|--|
| | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | |
| 10A | 21 | 29 | 42 | 59 | |
| 15 | 25 | 32 | 45 | 64 | |
| 20 | 30.5 | 37 | 50 | 69 | |
| 25 | 37.5 | 47 | 60 | 79 | |
| 32 | 46 | 54 | 70 | 89 | |
| 40 | 52 | 64 | 80 | 100 | |
| 50 | 64 | 75 | 95 | 114 | |
| 65 | 80 | 100 | 120 | 140 | |
| 80 | 93 | 110 | 130 | 150 | |
| 90 | 105.5 | 120 | 140 | 163 | |
| 100 | 118.5 | 130 | 150 | 173 | |
| 125 | 146 | 160 | 185 | 208 | |
| 150 | 171.5 | 190 | 220 | 251 | |
| 200 | 223 | 235 | 265 | 296 | |
| 250 | 274 | 290 | 330 | 360 | |
| 300 | 326 | 350 | 390 | 420 | |
| 350 | 363 | 395 | 435 | 465 | |
| 400 | 414 | 445 | 495 | 524 | |

Suitable for B-type sliding sleeve welding flange (socket welding type)

| Nominal diameter of flange | 20K | | | | | 30K | | | | |
|----------------------------|------------------|-------|-------|------------------|--|------------------|-------|-------|------------------|--|
| | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | | Inner ring ID D1 | ID D2 | OD D3 | Outer ring OD D4 | |
| 10 | 23 | 29 | 39 | 52 | | 30 | 36 | 46 | 59 | |
| 15 | 27 | 33 | 43 | 57 | | 36 | 42 | 52 | 64 | |
| 20 | 33 | 39 | 49 | 62 | | 40 | 46 | 56 | 69 | |
| 25 | 38 | 46 | 59 | 74 | | 46 | 54 | 67 | 79 | |
| 32 | 47 | 55 | 68 | 84 | | 54 | 62 | 75 | 89 | |
| 40 | 53 | 61 | 74 | 89 | | 60 | 68 | 81 | 100 | |
| 50 | 64 | 74 | 90 | 104 | | 70 | 80 | 95 | 114 | |

Sliding sleeve welding flange (socket welding flange)

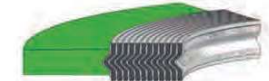


If it is a sleeve flange, the pipe needs to be inserted into the flange and then welded to the top and inner diameter of the flange. The JIS 20K and 30K flanges consist of A-type, B-type, and C-type flanges as shown in the above diagram. (The figure shows a neck flange.)

Metal wound gaskets with special applications

FLEXWOUND BS low stress metal wound gasket

BS type and BSI type gaskets are specifically designed for applications that require low bolt torque. Traditional metal wound gaskets have steel windings protruding above the compression stop. The filling material of BS type and BSI type gaskets protrudes above the metal winding and guide ring. Compared with traditional metal gaskets, this change can achieve perfect sealing at lower load stresses.



FLEXWOUND ® HT high-temperature resistant spiral wound gasket

HT gaskets are specifically designed for extreme temperatures and situations with strong oxidizing properties. This structure includes a special HT chromium nickel iron alloy X750 material winding and guide ring, combined with Flexigraf Filler – protects the inner and outer diameters through high-temperature resistant and antioxidant Micatherm fillers.



up to
1.000°C

FLEXWOUND® NOSE-RI

Metal wound gaskets for cold and heat exchangers

FLEXWOUND CARRIER GASKETS can use multiple levels of gaskets to configure spiral wound sealing elements for mechanical processing of Carrington gasket cross-sections (assembled through Carrington gaskets) NOSE-RI type metal wound gaskets, with metal wound outer rings, mainly designed for Tema male and female flanges, and customized according to the design conditions of individual cold and heat exchangers. These gasket pieces have multiple materials to choose from. The outer nose is used to ensure the correct position of the metal wrapped sealing element (protected by the inner ring), and can also be used as a compression stop device. NOSE-RI gasket can also be used in conjunction with hard metal or metal coated rolled bars.

FLEXWOUND® CARRIER GASKETS

The CARRIER type gasket is composed of hard steel rings, and grooves are organically machined on each surface where the spiral wound gasket is located. This forms a gasket with higher resilience, ensuring that the bolt torque remains unchanged even in the event of hard pressure and temperature cycling. The typical applications of this type of gasket are in the power generation, petrochemical, and nuclear industries. Carrier gaskets can be used for flat, raised or mortise and tenon flanges, as well as non-standard flange configurations. They can be used for small and large diameter holes, with a rated pressure rating of up to 2500 levels. Carrier gaskets can also be customized according to specific flange devices and design conditions.

Can be configured with multiple levels of gaskets

Can be configured with multiple levels of gaskets

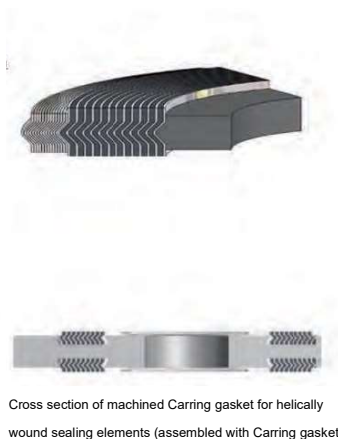
A gasket can be applied to both Class 150 and Class 300 flanges simultaneously.

The gasket functions that can be used at multiple levels are as follows:

A gasket can accommodate both Class 150 and Class 300 flanges, with a design diameter of 1/2 "–24" (NPS 1/2 to NPS 3 standards range from Class 150 to Class 600).

Reduce inventory demand.

Easy to install: Simply remove less than half of the bolts and replace the washers.



Cross section of machined Carrington gasket for helically wound sealing elements (assembled with Carrington gasket)



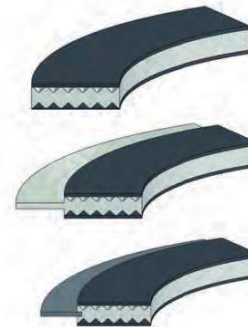
Flexcamm® Cammprofile Shim

describe

Flexcamm® Toothed gaskets are considered a new type of high-quality sealing product. When the sealing environment is difficult and the gasket performance is particularly important under low pre-tightening stress, such gaskets can be used to solve problems. Flexcamm® The gasket is equipped with a sealing layer (made of flexible graphite Flexigraf®) Metal core made of expanded mica (with concentric grooves), traditional polytetrafluoroethylene or bi-directional polytetrafluoroethylene SicheM® Composition. Metal cores are usually selected based on the smelting method of the pipeline. Flexcamm® Made with different materials and non circular shapes, it has extremely high accuracy. They can also be customized to adapt to various applications.

FN type

There are no guide rings used for tenon and groove flange applications during manufacturing, or groove flange applications – such as male and female and groove. It is usually suitable for heat exchanger applications and is used as an upgraded version of the double jacket gasket.



FG type

Equipped with integral guide ring for alignment. Recommended for raised face flanges. The design and dimensions of gaskets usually comply with EN 12560–6 specifications and are suitable for ASME B16.5 flanges, but can be manufactured according to other standards.

FA type

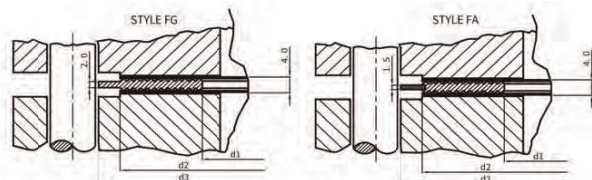
Equipped with floating guide rings. It is recommended to use this solution in applications with excessive radial shear characteristics, thermal cycling, and expansion. The design and dimensions of gaskets usually comply with EN 12560–6 specifications and are suitable for ASME B16.5 flanges, but can be manufactured according to other standards.

SRG gasket (reinforced graphite cover gasket)

SRG gasket is a solid gasket made of a rigid metal core, with two layers of expanded graphite on each layer of metal mesh. The sturdy metal core provides protection against bursting, while the soft graphite layer provides good sealing – as it can adapt well to the flange surface even under low gasket preload stress. It can widely use various core materials, from carbon steel to special alloys. SRG gaskets are suitable for low-pressure heat exchangers in chemical and petrochemical factories, with narrow pad widths and non circular shapes.



Dimensional data applicable to EN 12560–6 raised face flanges with DN ranging from 10 to 1400mm



| Dimension mm | 10 | 16 | 25 | 40 | 64 | 100 | 160 | 250 | 320 | 400 |
|--------------|------|------|------|------|------|------|-----|-----|-----|-----|
| DN | d1 | d2 | d3 | d3 | d3 | d3 | d3 | d3 | d3 | d3 |
| 10 | 22 | 36 | 46 | 46 | 46 | 56 | 56 | 67 | 67 | 67 |
| 15 | 26 | 42 | 51 | 51 | 51 | 61 | 61 | 72 | 72 | 78 |
| 20 | 31 | 47 | 61 | 61 | 61 | - | - | - | - | - |
| 25 | 36 | 52 | 71 | 71 | 71 | 82 | 82 | 82 | 92 | 104 |
| 32 | 46 | 66 | 82 | 82 | 82 | - | - | - | - | - |
| 40 | 53 | 73 | 92 | 92 | 92 | 103 | 103 | 109 | 119 | 135 |
| 50 | 65 | 87 | 107 | 107 | 107 | 113 | 119 | 124 | 134 | 150 |
| 65 | 81 | 103 | 127 | 127 | 127 | 137 | 143 | 153 | 170 | 192 |
| 80 | 95 | 121 | 142 | 142 | 142 | 148 | 154 | 154 | 170 | 207 |
| 100 | 118 | 144 | 162 | 162 | 168 | 174 | 180 | 180 | 202 | 256 |
| 125 | 142 | 176 | 192 | 192 | 194 | 210 | 217 | 217 | 242 | 301 |
| 150 | 170 | 204 | 217 | 217 | 224 | 247 | 257 | 257 | 284 | 348 |
| 175 | 195 | 229 | 247 | 247 | 254 | 277 | 287 | 287 | 316 | 402 |
| 200 | 224 | 258 | 272 | 272 | 284 | 309 | 324 | 324 | 358 | 442 |
| 250 | 275 | 315 | 327 | 328 | 340 | 364 | 391 | 388 | 442 | 488 |
| 300 | 325 | 365 | 377 | 383 | 400 | 424 | 458 | 458 | 536 | - |
| 350 | 375 | 420 | 437 | 443 | 457 | 486 | 512 | - | - | - |
| 400 | 426 | 474 | 489 | 495 | 514 | 543 | 572 | - | - | - |
| 450 | 480 | 528 | 539 | 555 | - | - | - | - | - | - |
| 500 | 530 | 578 | 594 | 617 | 624 | 657 | 704 | - | - | - |
| 600 | 630 | 680 | 695 | 734 | 731 | 764 | 813 | - | - | - |
| 700 | 730 | 780 | 810 | 804 | 833 | 879 | 950 | - | - | - |
| 800 | 830 | 880 | 917 | 911 | 942 | 988 | - | - | - | - |
| 900 | 930 | 980 | 1017 | 1011 | 1042 | 1108 | - | - | - | - |
| 1000 | 1040 | 1090 | 1124 | 1128 | 1154 | 1220 | - | - | - | - |
| 1200 | 1250 | 1310 | 1341 | 1342 | 1364 | 1452 | - | - | - | - |
| 1400 | 1440 | 1510 | 1548 | 1542 | 1578 | 1618 | - | - | - | - |

Dimensional data applicable to EN 12560–6 raised face flanges with DN ranging from 10 to 1400mm

| Dimension mm | 150 | 300 | 400 | 600 | 900 | 1500 | 2500 |
|--------------|-------|-------|-------|-------|-------|-------|-------|
| DN | d1 | d2 | d3 | d3 | d3 | d3 | d3 |
| 1/2 | 23,0 | 33,3 | 44,4 | 50,8 | 50,8 | 60,3 | 66,7 |
| 3/4 | 28,6 | 39,7 | 53,9 | 63,5 | 63,5 | 66,7 | 73,0 |
| 1 | 36,5 | 47,6 | 63,5 | 69,8 | 69,8 | 76,2 | 82,5 |
| 1 1/4 | 44,4 | 60,3 | 73,0 | 79,4 | 79,4 | 85,7 | 101,6 |
| 1 1/2 | 52,4 | 69,8 | 82,5 | 92,1 | 92,1 | 95,2 | 114,3 |
| 2 | 69,8 | 88,9 | 101,6 | 108,0 | 108,0 | 139,7 | 142,8 |
| 2 1/2 | 82,5 | 101,6 | 120,6 | 127,0 | 127,0 | 161,9 | 165,1 |
| 3 | 98,4 | 123,8 | 133,4 | 146,1 | 146,1 | 165,1 | 193,7 |
| 3 1/2 | 111,1 | 136,5 | 158,8 | 161,9 | 158,7 | - | - |
| 4 | 123,8 | 154,0 | 171,5 | 177,8 | 190,5 | 203,2 | 231,7 |
| 5 | 150,8 | 182,6 | 193,7 | 212,7 | 209,5 | 238,1 | 276,2 |
| 6 | 177,8 | 212,7 | 219,1 | 247,7 | 244,5 | 263,5 | 314,3 |
| 8 | 228,6 | 266,7 | 276,2 | 304,8 | 301,6 | 317,5 | 384,1 |
| 10 | 282,6 | 320,7 | 336,5 | 358,8 | 355,6 | 396,9 | 473,0 |
| 12 | 339,7 | 377,8 | 406,4 | 419,1 | 415,9 | 454,0 | 546,1 |
| 14 | 371,5 | 409,6 | 447,7 | 482,6 | 479,4 | 489,9 | - |
| 16 | 422,3 | 466,7 | 511,2 | 536,6 | 533,4 | 571,5 | - |
| 18 | 479,4 | 530,2 | 546,1 | 593,7 | 590,5 | 635,0 | - |
| 20 | 530,2 | 581,0 | 603,2 | 644,5 | 641,3 | 695,3 | - |
| 22 | 581,0 | 631,8 | 657,2 | 701,7 | 698,5 | 730,3 | - |
| 24 | 631,8 | 682,6 | 714,4 | 771,5 | 765,2 | 787,4 | - |

| Dimension mm | 150 | 300 | 400 | 600 | 900 |
|--------------|------|------|------|------|------|
| DN | d1 | d2 | d3 | d3 | d3 |
| 26 | 690 | 740 | 772 | 832 | 829 |
| 28 | 740 | 790 | 829 | 895 | 889 |
| 30 | 800 | 850 | 880 | 949 | 943 |
| 32 | 845 | 905 | 937 | 1003 | 1000 |
| 34 | 895 | 955 | 987 | 1054 | 1051 |
| 36 | 950 | 1010 | 1045 | 1114 | 1111 |
| 38 | 960 | 1020 | 1108 | 1051 | 1070 |
| 40 | 1015 | 1075 | 1159 | 1111 | 1124 |
| 42 | 1065 | 1125 | 1216 | 1162 | 1175 |
| 44 | 1125 | 1185 | 1273 | 1216 | 1229 |
| 46 | 1175 | 1235 | 1324 | 1270 | 1286 |
| 48 | 1220 | 1280 | 1381 | 1321 | 1343 |
| 50 | 1270 | 1330 | 1432 | 1375 | 1400 |
| 52 | 1320 | 1400 | 1489 | 1426 | 1451 |
| 54 | 1375 | 1455 | 1546 | 1489 | 1515 |
| 56 | 1430 | 1510 | 1603 | 1540 | 1565 |
| 58 | 1485 | 1565 | 1661 | 1591 | 1616 |
| 60 | 1535 | 1615 | 1711 | 1742 | 1680 |

The RTJ metal ring gasket is made of different types of hard metal. They are suitable for high pressure (up to 1300 bar) and high temperature (up to 1000 ° C) situations, and are suitable for corrosive locations. These gaskets are obtained from metal through forging or laminated mechanical processing. RTJ metal rings are mainly used in refining processes and high-pressure situations in refining processes. For production, we use the latest version of API standards. We can provide elliptical and octagonal ring joints, BX and RX, for all applications to match standard and special flange designs.

Ring connection gasket R–octagonal and R–elliptical



R–shaped gasket

The ring connecting gasket was originally developed for high-pressure/high-temperature applications in the petroleum industry, mainly used for drilling and completion equipment in oil fields. However, nowadays, this series of products can also be found on valve and pipeline assembly components, as well as at the connections of some high integrity pressure vessels.

There are two basic types of API ring connection gaskets, one is circular cross-section and the other is octagonal cross-section. These basic types can be used for pressures up to 10000 psi. Their dimensions are standardized and only applicable to special slotted flanges. The sealing efficiency of octagonal section is higher than that of circular section, making it the preferred type of gasket. However, in old-fashioned circular bottom grooves, only circular cross-section types can be used. Newer flat bottomed groove designs can use circular or octagonal cross-sections. The sealing surface on the ring connection groove must be flat and needs to be trimmed to 63 micro inches, and there must be no obstructive protrusions, tool marks, or vibration marks. When pressure is applied, they seal through initial line contact or edge action.

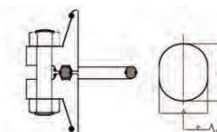
The hardness of the ring should always be lower than that of the flange to prevent flange deformation. Please refer to ASME B16.20 and API6A for the dimensions of the API ring connection gasket and groove.

Apex has product inventory of various sizes and materials, from R11 to R105, which can be shipped immediately.

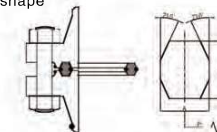
Pressure: 2000–5000 PSI

Dimensional Data – R–Type

ellipse



Octagonal shape



Tolerance: (mm)

A (ring width) ± 0.20 B, H (ring height) ± 0.5 P (ring diameter) ± 0.18 23. (Chamfer) ± 1/2 °

The R–ring connecting gasket can be manufactured according to all relevant standards to adapt to the following flange designs.

API6A ASME/ANSI B16.5 MSS SP44 (ASME B16.47 A系列) BS 1560

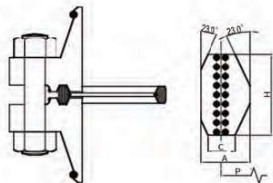
| Ring No. | Pressure ratings | | | | | | | | | | | Middle diameter of ring | Ring width | Ring height | | Approximate distance from the flange | Gasket weight, lbs | | |
|--------------------------|------------------|---------|-------|-------|-------|--------|-------|-------|----------------------|---------|-----|-------------------------|------------|-------------|---------|--------------------------------------|--------------------|---------|---|
| | ANSI, BS 16.5 | | | | | API 6B | | | ASME B16.47 A Series | | | | | Oval | Octagon | | Oval | Octagon | |
| | 150 | 300/600 | 900 | 1500 | 2500 | 2000 | 3000 | 5000 | 150 | 300/600 | 900 | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| Nominal pipe size (inch) | | | | | | | | | | | | P | A | B | H | | | | |
| R11 | - | 1/2 | - | - | - | - | - | - | - | - | - | 34.13 | 7.95 | 11.1 | 9.5 | - | 111 | 104 | |
| R12 | - | - | 1/2 | 1/2 | - | - | - | - | - | - | - | 39.69 | 7.95 | 14.3 | 12.7 | - | 216 | 200 | |
| R13 | - | 3/4 | - | - | - | - | - | - | - | - | - | 42.86 | 7.95 | 14.3 | 12.7 | - | 234 | 216 | |
| R14 | - | - | 3/4 | 3/4 | - | - | - | - | - | - | - | 44.45 | 7.95 | 14.3 | 12.7 | - | 242 | 224 | |
| R15 | 1 | - | - | - | - | - | 1 | - | - | - | - | 47.63 | 7.95 | 14.3 | 12.7 | - | 260 | 240 | |
| R16 | - | 1 | 1 | 1 | 3/4 | 1 | - | 1 | 1 | - | - | 50.80 | 7.95 | 14.3 | 12.7 | - | 278 | 256 | |
| R17 | 1 1/4 | - | - | - | - | - | 1 1/4 | - | - | - | - | 57.15 | 7.95 | 14.3 | 12.7 | - | 311 | 288 | |
| R18 | - | 1 1/4 | 1 1/4 | 1 1/4 | - | 1 1/4 | - | 1 1/4 | 1 1/4 | - | - | 60.33 | 7.95 | 14.3 | 12.7 | - | 328 | 304 | |
| R19 | 1 1/2 | - | - | - | - | - | 1 1/2 | - | - | - | - | 65.09 | 7.95 | 14.3 | 12.7 | - | 354 | 328 | |
| R20 | - | 1 1/2 | 1 1/2 | 1 1/2 | - | 1 1/2 | - | 1 1/2 | 1 1/2 | - | - | 68.28 | 11.11 | 14.3 | 12.7 | 4.1 | 372 | 344 | |
| R21 | - | - | - | - | 1 1/4 | - | - | - | - | - | - | 72.23 | 7.95 | 17.5 | 15.9 | - | 380 | 343 | |
| R22 | 2 | - | - | - | - | 2 | - | 2 | - | - | - | 82.55 | 11.11 | 14.3 | 12.7 | - | 450 | 415 | |
| R23 | - | 2 | - | - | 1 1/2 | 2 | - | - | - | - | - | 82.55 | 11.11 | 17.5 | 15.9 | 4.8 | 755 | 734 | |
| R24 | - | - | 2 | 2 | - | - | - | 2 | 2 | - | - | 95.25 | 7.95 | 17.5 | 15.9 | 4.8 | 870 | 846 | |
| R25 | 2 1/2 | - | - | - | - | - | 2 1/2 | - | - | - | - | 101.60 | 11.11 | 14.3 | 12.7 | - | 553 | 510 | |
| R26 | - | 2 1/2 | - | - | - | 2 1/2 | - | - | - | - | - | 101.60 | 11.11 | 17.5 | 15.9 | 4.8 | 930 | 904 | |
| R27 | - | - | 2 1/2 | 2 1/2 | - | - | - | 2 1/2 | 2 1/2 | - | - | 107.95 | 12.70 | 17.5 | 15.9 | - | 1050 | 960 | |
| R28 | - | - | - | - | 2 1/2 | - | - | - | - | - | - | 111.13 | 7.95 | 19.1 | 17.5 | - | 1255 | 1230 | |
| R29 | 3 | - | - | - | - | - | - | - | - | - | - | 114.30 | 11.11 | 14.3 | 12.5 | - | 822 | 575 | |
| R30 | - | 3 | - | - | - | - | 3 | - | - | - | - | 117.48 | 11.11 | 17.5 | 15.9 | - | 1075 | 1047 | |
| R31 | - | 3 | 3 | - | - | 3 | - | 3 | - | - | - | 123.83 | 12.70 | 17.5 | 15.9 | 4.8 | 1130 | 1100 | |
| R32 | - | - | - | - | 3 | - | - | - | - | - | - | 127.00 | 7.95 | 19.1 | 17.5 | - | 1435 | 1105 | |
| R33 | 3 1/2 | - | - | - | - | - | - | - | - | - | - | 131.76 | 11.11 | 14.3 | 12.7 | - | 718 | 654 | |
| R34 | - | 3 1/2 | - | - | - | - | - | - | - | - | - | 131.76 | 11.11 | 17.5 | 15.9 | - | 1200 | 1170 | |
| R35 | - | - | - | 3 | - | - | - | - | 3 | - | - | 136.53 | 7.95 | 17.5 | 15.9 | 4.8 | 1250 | 1210 | |
| R36 | 4 | - | - | - | - | - | 4 | - | - | - | - | 149.23 | 11.11 | 14.3 | 12.7 | - | 813 | 735 | |
| R37 | - | 4 | 4 | - | - | 4 | - | 4 | 3 1/2 | - | - | 149.23 | 15.88 | 17.5 | 15.9 | 4.8 | 1360 | 1330 | |
| R38 | - | - | - | - | 4 | - | - | - | - | - | - | 150.86 | 11.11 | 22.4 | 20.6 | - | 256 | 252 | |
| R39 | - | - | - | 4 | - | - | - | - | 4 | - | - | 161.93 | 7.95 | 17.5 | 15.9 | 4.8 | 1480 | 1440 | |
| R40 | 5 | - | - | - | - | - | 5 | - | - | - | - | 171.45 | 11.11 | 14.3 | 12.7 | - | 835 | 865 | |
| R41 | - | 5 | 5 | - | - | 5 | - | 5 | - | - | - | 180.98 | 19.05 | 17.5 | 15.9 | 4.8 | 166 | 106 | |
| R42 | - | - | - | 5 | - | - | - | - | - | - | - | 190.50 | 7.95 | 25.4 | 23.9 | - | 421 | 476 | |
| R43 | 6 | - | - | - | - | - | - | - | - | - | - | 193.68 | 11.11 | 14.3 | 12.7 | - | 1055 | 975 | |
| R44 | - | - | - | 5 | - | - | 6 | 5 | - | - | - | 193.68 | 11.11 | 17.5 | 15.9 | 4.8 | 177 | 173 | |
| R45 | - | 6 | 6 | - | - | 6 | - | 6 | - | - | - | 211.14 | 12.70 | 17.5 | 15.9 | 4.8 | 193 | 188 | |
| R46 | - | - | 6 | - | - | - | - | 6 | - | - | - | 211.14 | 19.05 | 19.1 | 17.5 | 4.8 | 239 | 233 | |
| R47 | - | - | - | 6 | - | - | - | - | - | - | - | 226.60 | 7.95 | 25.4 | 23.9 | 4.1 | 506 | 499 | |
| R48 | 8 | - | - | - | - | - | 8 | - | - | - | - | 247.55 | 11.11 | 14.3 | 12.7 | - | 1350 | 1240 | |
| R49 | - | 8 | 8 | - | - | 8 | - | 8 | - | - | - | 269.88 | 15.88 | 17.5 | 15.9 | 4.8 | 247 | 240 | |
| R50 | - | - | 8 | - | - | - | - | 8 | - | - | - | 269.88 | 22.23 | 22.4 | 20.6 | 4.1 | 440 | 432 | |
| R51 | - | - | - | 8 | - | - | - | - | - | - | - | 279.40 | 7.95 | 28.6 | 27 | - | 805 | 817 | |
| R52 | 10 | - | - | - | - | - | 10 | - | - | - | - | 304.80 | 11.11 | 14.3 | 12.7 | - | 166 | 153 | |
| R53 | - | 10 | 10 | - | - | 10 | - | 10 | - | - | - | 323.85 | 15.88 | 17.5 | 15.9 | 4.8 | 300 | 288 | |
| R54 | - | - | 10 | - | - | - | - | 10 | - | - | - | 323.85 | 28.58 | 22.4 | 20.6 | 4.1 | 529 | 518 | |
| R55 | - | - | - | 10 | - | - | - | - | - | - | - | 342.90 | 7.95 | 36.5 | 34.9 | - | 1623 | 1704 | |
| R56 | 12 | - | - | - | - | 12 | - | 12 | - | - | - | 381.00 | 11.11 | 14.3 | 12.7 | - | 207 | 192 | |
| R57 | - | 12 | 12 | - | - | 12 | - | 12 | - | - | - | 381.00 | 22.23 | 17.5 | 15.9 | 4.8 | 348 | 338 | |
| R58 | - | - | 12 | - | - | - | - | - | - | - | - | 381.00 | 7.95 | 28.6 | 27.0 | - | 1100 | 1113 | |
| R59 | 14 | - | - | - | - | - | - | - | - | - | - | 396.88 | 31.75 | 14.3 | 12.7 | - | 216 | 200 | |
| R60 | - | - | - | 12 | - | - | 14 | - | - | - | - | 406.40 | 11.11 | 39.7 | 38.1 | - | 2310 | 2350 | |
| R61 | - | 14 | - | - | - | 14 | - | 14 | - | - | - | 419.10 | 15.88 | 17.5 | 15.9 | - | 383 | 373 | |
| R62 | - | - | 14 | - | - | - | - | - | - | - | - | 419.10 | 25.40 | 22.2 | 20.6 | - | 684 | 671 | |
| R63 | - | - | - | 14 | - | - | - | - | - | - | - | 419.10 | 7.95 | 33.3 | 31.8 | 5.6 | 162 | 1667 | |
| R64 | 16 | - | - | - | - | - | 16 | - | - | - | - | 454.03 | 11.11 | 14.3 | 12.7 | - | 247 | 229 | |
| R65 | - | 16 | - | - | - | 16 | - | - | - | - | - | 469.90 | 15.88 | 17.5 | 15.9 | 4.8 | 430 | 418 | |
| R66 | - | - | 16 | - | - | - | - | 16 | - | - | - | 469.90 | 28.58 | 22.2 | 20.6 | 4.1 | 767 | 753 | |
| R67 | - | - | - | 16 | - | - | - | - | - | - | - | 469.90 | 7.95 | 36.5 | 34.9 | - | 223 | 234 | |
| R68 | 18 | - | - | - | - | - | 18 | - | - | - | - | 517.53 | 11.11 | 14.3 | 12.7 | - | 282 | 26 | |
| R69 | - | 18 | - | - | - | 18 | - | - | - | - | - | 533.40 | 19.05 | 17.5 | 15.9 | 4.8 | 487 | 474 | |
| R70 | - | - | 18 | - | - | - | - | 18 | - | - | - | 533.40 | 28.58 | 25.4 | 23.9 | 4.8 | 1180 | 1164 | |
| R71 | - | - | - | 18 | - | - | - | - | - | - | - | 533.40 | 7.95 | 36.5 | 34.9 | - | 2520 | 265 | |
| R72 | 20 | - | - | - | - | - | 20 | - | - | - | - | 558.80 | 12.70 | 14.3 | 12.7 | - | 304 | 281 | |
| R73 | - | 20 | - | - | - | 20 | - | - | - | - | - | 584.20 | 19.05 | 19.1 | 17.5 | 3.3 | 660 | 647 | |
| R74 | - | - | 20 | - | - | - | - | 20 | - | - | - | 584.20 | 31.75 | 25.4 | 23.9 | 4.8 | 1295 | 1275 | |
| R75 | - | - | - | 20 | - | - | - | - | - | - | - | 584.20 | 7.95 | 39.7 | 38.1 | - | 3330 | 3530 | |
| R76 | 24 | - | - | - | - | - | - | - | - | - | - | 673.10 | 15.88 | 14.3 | 12.7 | - | 366 | 338 | |
| R77 | - | 24 | - | - | - | - | - | - | - | - | - | 692.15 | 25.40 | 22.4 | 20.6 | - | 1130 | 1110 | |
| R78 | - | - | 24 | - | - | - | - | - | - | - | - | 692.15 | 34.93 | 33.3 | 31.8 | - | 2710 | 2758 | |
| R79 | - | - | - | 24 | - | - | - | - | - | - | - | 692.15 | 7.95 | 44.5 | 41.3 | - | 4870 | 4975 | |
| R80 | - | - | - | - | - | - | - | - | - | - | - | 615.95 | 14.29 | - | 12.7 | - | 311 | - | |
| R81 | - | - | - | - | - | - | - | - | - | - | - | 635.00 | 11.11 | - | 19.1 | - | 855 | - | |
| R82 | - | - | - | - | - | - | - | - | 1 | - | - | 57.14 | 11.11 | - | 15.9 | 4.8 | - | 0.508 | - |
| R83 | - | - | - | - | - | - | - | - | - | - | - | 63.50 | 12.70 | - | 15.9 | 4.8 | - | 0.564 | - |
| R84 | - | - | - | - | - | - | - | - | 2 | - | - | 79.38 | 15.88 | - | 17.5 | 3.3 | - | 0.978 | - |
| R85 | - | - | - | - | - | - | - | - | - | - | - | 90.50 | 15.88 | - | 20.6 | 4.1 | - | 1.447 | - |
| R86 | - | - | - | - | - | - | - | - | 2 1/2 | - | - | 100.03 | 19.05 | - | 20.6 | 4.1 | - | 1.597 | - |
| R87 | - | - | - | - | - | - | - | - | 3 | - | - | 122.83 | 19.05 | - | 23.9 | 4.8 | - | 2.735 | - |
| R88 | - | - | - | - | - | - | - | - | 4 | - | - | 114.30 | 22.23 | - | 23.9 | 4.8 | - | 2.528 | - |
| R89 | - | - | - | - | - | - | - | - | 3 1/2 | - | - | 155.58 | 31.75 | - | 26.9 | 4.8 | - | 4.55 | - |
| R90 | - | - | - | - | - | - | - | - | 5 | - | - | 260.25 | 11.11 | - | 38.1 | 4.1 | - | 15.05 | - |
| R91 | - | - | - | - | - | - | - | - | 10 | - | - | 228.60 | 19.05 | 17.5 | 15.9 | - | 2.07 | 2.02 | - |
| R92 | - | - | - | - | - | - | - | - | - | - | - | 749.30 | 19.05 | - | 23.9 | - | - | 16.33 | - |
| R93 | - | - | - | - | - | - | - | - | - | - | - | 800.10 | 19.05 | - | 23.9 | - | - | 17.44 | - |
| R94 | - | - | - | - | - | - | - | - | - | - | - | 857.25 | 22.23 | - | 23.9 | - | - | 18.69 | - |
| R95 | - | - | - | - | - | - | - | - | - | - | - | 857.25 | 22.23 | - | 23.9 | - | - | - | - |

| Ring No. | Pressure ratings | | | | | | | | | | | | Middle diameter of ring | Ring width | Ring height | | | Gasket weight, lbs | |
|----------|--------------------------|---------|-----|------|--------|-------------|------|------|----------------------|-----|---------|-----|-------------------------|------------|-------------|---------|--------------------------------------|--------------------|-------|
| | ANSI. BS 16.5 | | | | API 6B | | | | ASME B16.47 A Series | | | | | | Oval | Octagon | Approximate distance from the flange | | |
| | 150 | 300/600 | 900 | 1500 | 2500 | 720-960 (1) | 2000 | 3000 | 5000 | 150 | 300/600 | 900 | | | | | | | |
| | Nominal pipe size (inch) | | | | | | | | | | | | | | | | | P | A |
| R96 | - | - | - | - | - | - | - | - | - | - | 32 | - | 914.40 | 22.23 | - | 27.0 | - | - | 26.65 |
| R97 | - | - | - | - | - | - | - | - | - | - | 34 | - | 965.20 | 22.23 | - | 27.0 | - | - | 28.13 |
| R98 | - | - | - | - | - | - | - | - | - | - | 36 | - | 1022.35 | 22.23 | - | 27.0 | - | - | 29.79 |
| R99 | - | - | - | - | - | 8 | 8 | - | - | - | - | - | 234.95 | 11.11 | - | 15.9 | 4.8 | - | 2.08 |
| R100 | - | - | - | - | - | - | - | - | - | - | - | 26 | 749.30 | 28.58 | - | 34.9 | - | - | - |
| R101 | - | - | - | - | - | - | - | - | - | - | - | 28 | 800.10 | 31.75 | - | 38.1 | - | - | - |
| R102 | - | - | - | - | - | - | - | - | - | - | - | 30 | 857.25 | 31.75 | - | 38.1 | - | - | - |
| R103 | - | - | - | - | - | - | - | - | - | - | - | 32 | 914.40 | 31.75 | - | 38.1 | - | - | - |
| R104 | - | - | - | - | - | - | - | - | - | - | - | 34 | 965.20 | 34.93 | - | 41.3 | - | - | - |
| R105 | - | - | - | - | - | - | - | - | - | - | - | 36 | 1022.35 | 34.93 | - | 41.3 | - | - | - |

Metal ring gasket RX type



Dimensional Data – RX Type



RX type gasket

The RX type RTJ gasket complies with API 6A and ASME B16.20 manufacturing standards and is suitable for API 6B and ASME/ANSI B16.5 flanges.

The RX type is a turbocharged improved version of the standard R-type gasket. The design of the RX type groove is the same as that of the standard R type groove, making the joint interchangeable. The improved design adopts a pressure excitation effect, which improves the sealing efficiency as the internal pressure of the system increases.

Tolerance: (mm)

A * (ring width) ± 0.20 , -0.000 H * (ring height) $+ 0.20$, -0.000 OD (outer diameter of ring) $+0.5$, -0.000 23 * (angle) $\pm 1/2^\circ$

| Pressure ratings API 6B | | | | | | | | | |
|-------------------------|-------------------------|---------------|------|--------|-----------|------------|--------------|---------------|-------------|
| Ring No. | 720-960 & 2000 [Note 1] | 2900 [Note 1] | 3000 | 5000 | Ring MD P | Ring OD OD | Ring width A | Ring height H | Weight lbs. |
| RX20 | 11/2 | - | 11/2 | 11/2 | 68.26 | 76.20 | 8.73 | 19.05 | 0.527 |
| RX23 | 2 | - | - | - | 82.55 | 93.27 | 11.91 | 25.40 | 1.15 |
| RX24 | - | - | 2 | - | 95.25 | 105.97 | 11.91 | 25.40 | 1.33 |
| RX25 | - | - | - | 31/8 | 101.60 | 109.54 | 8.73 | 19.05 | 1.42 |
| RX26 | 21/2 | - | - | - | 101.60 | 111.92 | 11.91 | 25.40 | 1.50 |
| RX27 | - | - | 21/2 | 21/2 | 107.95 | 118.27 | 11.91 | 25.40 | 1.73 |
| RX31 | 3 | - | 3 | - | 123.83 | 134.54 | 11.91 | 25.40 | 1.91 |
| RX35 | - | - | - | 3 | 136.53 | 147.24 | 11.91 | 25.40 | 2.09 |
| RX37 | 4 | - | 4 | - | 149.23 | 159.94 | 11.91 | 25.40 | 2.27 |
| RX39 | - | - | - | 4 | 161.93 | 172.64 | 11.91 | 25.40 | 2.54 |
| RX41 | 5 | - | 5 | - | 180.98 | 191.69 | 11.91 | 25.40 | 2.72 |
| RX44 | - | - | - | 5 | 193.68 | 204.39 | 11.91 | 25.40 | 2.96 |
| RX45 | 6 | - | 6 | - | 211.14 | 221.85 | 11.91 | 25.40 | 3.66 |
| RX46 | - | - | - | 6 | 211.14 | 222.25 | 13.49 | 28.58 | 8.56 |
| RX47 | - | - | - | 8* | 228.60 | 245.27 | 19.84 | 41.28 | 3.79 |
| RX49 | 8 | - | 8 | - | 269.88 | 280.59 | 11.91 | 25.40 | 5.36 |
| RX50 | - | - | - | 8 | 269.88 | 283.37 | 16.67 | 31.75 | 4.56 |
| RX53 | 10 | - | 10 | - | 323.85 | 334.57 | 11.91 | 25.40 | 5.45 |
| RX54 | - | - | - | 10 | 323.85 | 337.34 | 16.67 | 31.75 | 5.36 |
| RX57 | 12 | - | 12 | - | 381.00 | 391.72 | 11.91 | 25.40 | 6.40 |
| RX63 | - | - | - | 14 | 419.10 | 441.72 | 26.99 | 50.80 | 5.63 |
| RX65 | 16 | - | - | - | 469.90 | 480.62 | 11.91 | 25.40 | 9.39 |
| RX66 | - | - | 16 | - | 469.90 | 483.39 | 16.67 | 31.75 | 7.52 |
| RX69 | 18 | - | - | - | 533.40 | 544.12 | 11.91 | 25.40 | 20.14 |
| RX70 | - | - | 18 | - | 533.40 | 550.07 | 26.99 | 41.28 | 11.63 |
| RX73 | 20 | - | - | - | 584.20 | 596.11 | 11.91 | 31.75 | 22.10 |
| RX74 | - | - | 20 | - | 584.20 | 600.87 | 19.84 | 41.28 | 0.790 |
| RX82 | - | 1 | - | - | 571.5 | 571.87 | 11.91 | 25.40 | 0.880 |
| RX84 | - | 11/2 | - | - | 63.50 | 74.22 | 11.91 | 25.40 | 0.880 |
| RX85 | 2 | - | - | - | 79.38 | 90.09 | 13.49 | 25.40 | 1.79 |
| RX86 | - | 21/2 | - | - | 90.49 | 103.58 | 15.08 | 28.58 | 1.98 |
| RX87 | - | 3 | - | - | 100.03 | 113.11 | 15.08 | 28.58 | 3.22 |
| RX88 | - | 4 | - | - | 123.83 | 139.29 | 17.46 | 31.75 | 2.98 |
| RX89 | - | 31/2 | - | - | 114.30 | 129.78 | 18.26 | 31.75 | 5.82 |
| RX90 | - | 5 | - | - | 155.58 | 174.63 | 19.84 | 44.45 | 17.10 |
| RX91 | - | 10 | - | - | 260.35 | 286.94 | 30.18 | 45.24 | 3.31 |
| RX99 | 8(2) | - | 8(2) | - | 234.95 | 245.67 | 11.91 | 25.40 | - |
| RX201 | - | - | - | 13/8 | 46.04 | 51.46 | 5.74 | 11.30 | - |
| RX205 | - | - | - | 113/16 | 57.15 | 62.31 | 5.56 | 11.10 | - |
| RX210 | - | - | - | 29/16 | 88.90 | 97.63 | 9.53 | 19.05 | - |
| RX215 | - | - | - | 41/16 | 130.18 | 140.89 | 11.91 | 25.40 | - |

Metal ring IX type



IX type gasket

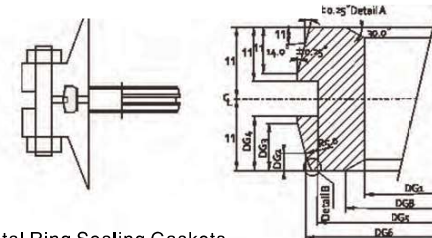
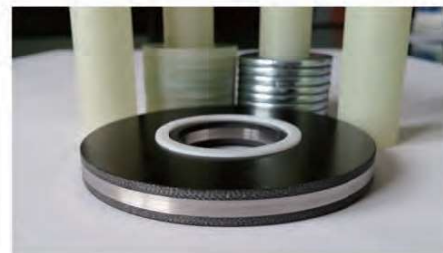


Table B.2-IX Dimensions and Weights of Type IX Metal Ring Sealing Gaskets

| Metric System DN | British System NPS | IX size | DG1 mm | DG2 mm | DG3 mm | DG4 mm | DG5 mm | DG6 mm | DG7 mm | DG8 mm | HG1 mm | HG2 mm | HG3 mm | HG4 mm | HG5 mm | RG1 mm | Weight, kg |
|------------------|--------------------|---------|--------|---------|---------|---------|---------|---------|---------|--------|--------|--------|--------|--------|--------|--------|------------|
| 15 | 1/2 | IX15 | 22.2 | 27.91 | 28.46 | 28.66 | 27.47 | 29.14 | 30.19 | 24.7 | 0.35 | 1.20 | 3.30 | 3.8 | 10.00 | 0.5 | 0.02 |
| 20 | 3/4 | IX20 | 27.2 | 32.93 | 33.47 | 33.67 | 32.48 | 34.16 | 35.20 | 29.7 | 0.35 | 1.20 | 3.30 | 3.8 | 10.00 | 0.5 | 0.03 |
| 25 | 1 | IX25 | 34.2 | 39.95 | 40.49 | 40.69 | 39.50 | 41.18 | 42.22 | 36.7 | 0.35 | 1.20 | 3.30 | 3.8 | 10.00 | 0.5 | 0.03 |
| 40 | 1 1/2 | IX40 | 49.3 | 55.84 | 56.38 | 56.58 | 55.34 | 57.11 | 58.21 | 51.9 | 0.35 | 1.27 | 3.48 | 4.0 | 10.56 | 0.5 | 0.05 |
| 50 | 2 | IX50 | 61.3 | 68.43 | 69.08 | 69.32 | 67.92 | 69.89 | 71.13 | 64.4 | 0.42 | 1.41 | 3.89 | 4.5 | 11.78 | 0.6 | 0.08 |
| 65 | 2 1/2 | IX65 | 74.4 | 82.14 | 82.14 | 83.03 | 81.52 | 83.69 | 85.05 | 77.8 | 0.42 | 1.56 | 4.28 | 4.9 | 12.98 | 0.6 | 0.12 |
| 80 | 3 | IX80 | 89.5 | 97.74 | 98.49 | 98.77 | 97.09 | 99.47 | 100.96 | 93.3 | 0.49 | 1.71 | 4.70 | 5.4 | 14.24 | 0.7 | 0.17 |
| 100 | 4 | IX100 | 115.7 | 125.17 | 126.04 | 126.36 | 124.44 | 127.15 | 128.85 | 120.1 | 0.56 | 1.94 | 5.34 | 6.2 | 16.19 | 0.8 | 0.28 |
| 125 | 5 | IX125 | 142.0 | 152.66 | 153.64 | 154.00 | 151.87 | 154.87 | 156.75 | 146.7 | 0.63 | 2.15 | 5.92 | 6.8 | 17.94 | 0.9 | 0.42 |
| 150 | 6 | IX150 | 170.2 | 182.17 | 183.25 | 183.66 | 181.32 | 184.61 | 186.66 | 175.4 | 0.70 | 2.36 | 6.48 | 7.5 | 19.64 | 1.0 | 0.62 |
| 200 | 8 | IX200 | 220.5 | 233.46 | 234.66 | 235.10 | 232.45 | 236.19 | 238.54 | 226.5 | 0.77 | 2.68 | 7.38 | 8.5 | 22.36 | 1.1 | 0.99 |
| 250 | 10 | IX250 | 274.9 | 292.64 | 294.05 | 294.57 | 291.57 | 295.78 | 298.42 | 281.7 | 0.91 | 3.02 | 8.31 | 9.6 | 25.20 | 1.3 | 1.85 |
| 300 | 12 | IX300 | 325.0 | 341.13 | 342.65 | 343.21 | 339.97 | 344.52 | 347.36 | 332.5 | 0.98 | 3.26 | 8.96 | 10.4 | 27.15 | 1.4 | 2.18 |
| 350 | 14 | IX350 | 357.1 | 373.87 | 375.38 | 375.94 | 372.58 | 377.34 | 380.32 | 365.0 | 0.98 | 3.42 | 9.39 | 11.0 | 28.46 | 1.4 | 2.60 |
| 400 | 16 | IX400 | 409.3 | 427.36 | 428.98 | 429.58 | 425.98 | 431.08 | 434.27 | 417.9 | 1.05 | 3.66 | 10.05 | 11.9 | 30.47 | 1.5 | 3.43 |
| 450 | 18 | IX450 | 459.4 | 478.90 | 480.63 | 481.27 | 477.45 | 482.85 | 486.23 | 468.6 | 1.12 | 3.87 | 10.65 | 12.7 | 32.28 | 1.6 | 4.38 |
| 500 | 20 | IX500 | 511.6 | 531.45 | 533.29 | 533.97 | 529.93 | 535.63 | 539.20 | 521.4 | 1.19 | 4.09 | 11.24 | 13.5 | 34.06 | 1.7 | 5.27 |
| 550 | 22 | IX550 | 561.7 | 583.04 | 584.99 | 585.71 | 581.62 | 587.44 | 591.18 | 572.1 | 1.26 | 4.28 | 11.78 | 14.3 | 35.69 | 1.8 | 6.48 |
| 600 | 24 | IX600 | 611.9 | 633.64 | 635.70 | 636.46 | 632.40 | 638.26 | 642.16 | 622.8 | 1.33 | 4.47 | 12.29 | 15.0 | 37.25 | 1.9 | 7.55 |
| 650 | 26 | IX650 | 664.0 | 686.37 | 688.42 | 689.18 | 685.19 | 691.09 | 695.16 | 675.5 | 1.33 | 4.66 | 12.81 | 15.7 | 38.81 | 1.9 | 8.74 |
| 700 | 28 | IX700 | 714.1 | 738.01 | 740.17 | 740.97 | 737.01 | 742.94 | 747.16 | 726.1 | 1.40 | 4.83 | 13.28 | 16.3 | 40.25 | 2.0 | 10.4 |
| 750 | 30 | IX750 | 766.3 | 790.65 | 792.92 | 793.77 | 789.83 | 795.79 | 800.16 | 778.8 | 1.47 | 5.00 | 13.76 | 17.0 | 41.69 | 2.1 | 11.8 |
| 800 | 32 | IX800 | 816.4 | 841.32 | 843.70 | 844.58 | 840.67 | 846.66 | 851.16 | 829.4 | 1.54 | 5.16 | 14.20 | 17.6 | 43.03 | 2.2 | 13.3 |
| 850 | 34 | IX850 | 866.5 | 892.10 | 894.48 | 895.36 | 891.52 | 897.53 | 902.18 | 879.9 | 1.54 | 5.32 | 14.63 | 18.2 | 44.34 | 2.2 | 14.8 |
| 900 | 36 | IX900 | 918.7 | 945.78 | 948.27 | 949.19 | 945.38 | 951.41 | 956.19 | 932.6 | 1.61 | 5.48 | 15.06 | 18.8 | 45.65 | 2.3 | 17.1 |
| 950 | 38 | IX950 | 968.8 | 996.59 | 999.08 | 1000.00 | 996.26 | 1002.30 | 1007.21 | 983.1 | 1.61 | 5.63 | 15.47 | 19.3 | 46.88 | 2.3 | 18.9 |
| 1000 | 40 | IX1000 | 1021.0 | 1049.28 | 1051.88 | 1052.85 | 1049.13 | 1055.19 | 1060.23 | 1035.7 | 1.68 | 5.77 | 15.88 | 19.9 | 48.12 | 2.4 | 20.9 |
| 1050 | 42 | IX1050 | 1071.1 | 1100.00 | 1102.70 | 1103.71 | 1100.02 | 1106.10 | 1111.26 | 1086.2 | 1.75 | 5.92 | 16.27 | 20.4 | 49.29 | 2.5 | 23.0 |
| 1100 | 44 | IX1100 | 1121.3 | 1150.83 | 1153.53 | 1154.54 | 1150.92 | 1157.00 | 1162.28 | 1136.8 | 1.75 | 6.05 | 16.64 | 21.0 | 50.43 | 2.5 | 25.1 |
| 1150 | 46 | IX1150 | 1173.4 | 1203.55 | 1206.36 | 1207.40 | 1203.82 | 1209.91 | 1215.31 | 1189.3 | 1.82 | 6.19 | 17.03 | 21.5 | 51.59 | 2.6 | 27.5 |
| 1200 | 48 | IX1200 | 1223.6 | 1254.39 | 1257.25 | 1257.25 | 1254.73 | 1260.83 | 1265.35 | 1239.8 | 1.82 | 6.32 | 17.39 | 22.0 | 52.68 | 2.6 | 29.9 |

Insulating gasket set



The flange is the most common fault area that requires appropriate sealing to prevent leakage, and cathodic isolation must also be carried out to prevent stray currents (which can cause metal corrosion and final breakdown). The insulation gasket group helps to solve the sealing problems of most flanges,

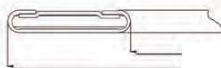
| type | D-type, E-type, F-type |
|--------|---|
| form | Integrated sleeve and gasket set One integrated isolation sleeve Two – 1/8 "steel or stainless steel gaskets Double gasket and full-length sleeve set One – Full length sleeve Two – 1/8 "steel or stainless steel gaskets "E" type comprehensive isolation gasket "F" type convex isolation gasket "D" ring connecting gasket O-ring isolation gasket Two – 1/8 "isolation gaskets |
| colour | Silver, white, and black |
| size | According to requirements |

Wrapped gasket



Wrapped gaskets are usually equipped with high-temperature fillers without asbestos. Standard fillers are usually sufficient to meet applications up to 900 ° F (482 ° C). But other soft fillers can meet higher temperatures or special applications. The standard metals used for manufacturing wrapped gaskets (regardless of type) are aluminum, copper, various brass, soft steel, nickel, Monel alloy, chromium nickel iron alloy, and 304, 316, 321, 347, and 410 stainless steel. The selection of metal used for the gasket wrapping part will depend on the usage conditions encountered:—Double wrapped gasket—Double enveloped corrugated gasket—Double enveloped corrugated gasket with corrugated metal filler—Single coverage overlap—Double enveloped double shell gasket

Double enveloped (DJ) gasket dimensions comply with ASME B16.20 manufacturing standards and are suitable for ASME B16.5 flanges.



| Nominal pipe size (NPS) | Gasket ID | | Ring OD, CLASS Series | | | | | | | | | | | | | |
|-------------------------|-----------|-------|-----------------------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|-------|
| | | | 150 | | 300 | | 400 | | 600 | | 900 | | 1500 | | 2500 | |
| | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm |
| 1/2 | 0.88 | 22.4 | 1.75 | 44.5 | 2 | 50.8 | — | — | 2 | 50.8 | — | — | 2.38 | 60.5 | 2.63 | 66.8 |
| 3/4 | 1.13 | 28.7 | 2.13 | 54.1 | 2.5 | 63.5 | — | — | 2.5 | 63.5 | — | — | 2.63 | 66.8 | 2.88 | 73.2 |
| 1 | 1.5 | 38.1 | 2.5 | 63.5 | 2.75 | 69.9 | — | — | 2.75 | 69.9 | — | — | 3 | 76.2 | 3.25 | 82.6 |
| 1 1/4 | 1.88 | 47.8 | 2.88 | 73.2 | 3.13 | 79.5 | — | — | 3.13 | 79.5 | — | — | 3.38 | 85.9 | 4 | 101.6 |
| 1 1/2 | 2.13 | 54.1 | 3.25 | 82.6 | 3.63 | 92.2 | — | — | 3.63 | 92.2 | — | — | 3.75 | 95.3 | 4.5 | 114.3 |
| 2 | 2.88 | 73.2 | 4 | 101.6 | 4.25 | 108 | — | — | 4.25 | 108 | — | — | 5.5 | 139.7 | 5.63 | 143 |
| 2 1/2 | 3.38 | 85.9 | 4.75 | 120.7 | 5 | 127 | — | — | 5 | 127 | — | — | 6.38 | 162.1 | 6.5 | 165.1 |
| 3 | 4.25 | 108 | 5.25 | 133.4 | 5.75 | 146.1 | — | — | 5.75 | 146.1 | 6.5 | 165.1 | 6.75 | 171.5 | 7.63 | 193.8 |
| 4 | 5.19 | 131.8 | 6.75 | 171.5 | 7 | 177.8 | 6.88 | 174.8 | 7.5 | 190.5 | 8 | 203.2 | 8.13 | 206.5 | 9.13 | 231.9 |
| 5 | 6 | 152.4 | 7.63 | 193.8 | 8.38 | 212.9 | 8.25 | 209.6 | 9.38 | 238.3 | 9.63 | 244.6 | 9.88 | 251 | 10.88 | 276.4 |
| 6 | 7.5 | 190.5 | 8.63 | 219.2 | 9.75 | 247.7 | 9.63 | 244.6 | 10.38 | 263.7 | 11.25 | 285.8 | 11 | 279.4 | 12.38 | 314.5 |
| 8 | 9.38 | 238.3 | 10.88 | 276.4 | 12 | 304.8 | 11.88 | 301.8 | 12.5 | 317.5 | 14 | 355.6 | 13.75 | 349.3 | 15.13 | 384.3 |
| 10 | 11.25 | 285.8 | 13.25 | 336.6 | 14.13 | 358.9 | 14 | 355.6 | 15.63 | 397 | 17 | 431.8 | 17 | 431.8 | 18.63 | 473.2 |
| 12 | 13.5 | 342.9 | 16 | 406.4 | 16.5 | 419.1 | 16.38 | 416.1 | 17.88 | 454.2 | 19.5 | 495.3 | 20.38 | 517.7 | 21.5 | 546.1 |
| 14 | 14.75 | 374.7 | 17.63 | 447.8 | 19 | 482.6 | 18.88 | 479.6 | 19.25 | 489 | 20.38 | 517.7 | 22.63 | 574.8 | — | — |
| 16 | 16.75 | 425.5 | 20.13 | 511.3 | 21.13 | 536.7 | 21 | 533.4 | 22.13 | 562.1 | 22.5 | 571.5 | 25.13 | 638.3 | — | — |
| 18 | 19.25 | 489 | 21.5 | 546.1 | 23.38 | 593.9 | 23.25 | 590.6 | 24 | 609.6 | 25 | 635 | 27.63 | 701.8 | — | — |
| 20 | 21 | 533.4 | 23.75 | 603.3 | 25.63 | 651 | 25.38 | 644.7 | 26.75 | 679.5 | 27.38 | 695.5 | 29.63 | 752.6 | — | — |
| 24 | 25.25 | 641.4 | 28.13 | 714.5 | 30.38 | 771.7 | 30.13 | 765.3 | 31 | 787.4 | 32.88 | 835.2 | 35.38 | 898.7 | — | — |

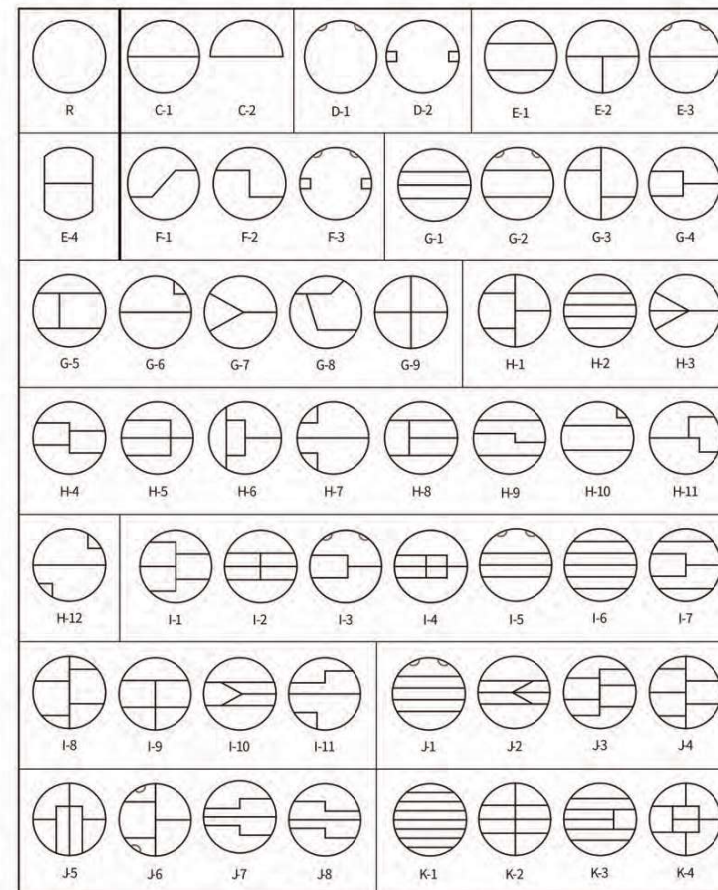
Double enveloped (DJ) gasket dimensions comply with ASME B16.20 manufacturing standards and are suitable for ASME B16.47 A flanges

| Nominal pipe size (NPS) | Gasket ID | | Ring OD, CLASS Series | | | | | | | | | | | | | |
|-------------------------|-----------|--------|-----------------------|--------|-----------|--------|-----------|--------|-----------|--------|-----------|--------|--------|----|--------|----|
| | | | Class 150 | | Class 300 | | Class 400 | | Class 600 | | Class 900 | | | | | |
| | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm |
| 26 | 26.5 | 673.1 | 30.38 | 771.7 | 32.75 | 831.9 | 32.63 | 828.8 | 34 | 863.6 | 34.63 | 879.6 | — | — | — | — |
| 28 | 28.5 | 723.9 | 32.63 | 828.8 | 35.25 | 895.4 | 35 | 889 | 35.88 | 911.4 | 37.13 | 943.1 | — | — | — | — |
| 30 | 30.5 | 774.7 | 34.63 | 879.6 | 37.38 | 949.5 | 37.13 | 943.1 | 38.13 | 968.5 | 39.63 | 1006.6 | — | — | — | — |
| 32 | 32.5 | 825.5 | 36.88 | 936.8 | 39.5 | 1003.3 | 39.38 | 1000.3 | 40.13 | 1019.3 | 42.13 | 1070.1 | — | — | — | — |
| 34 | 34.5 | 876.3 | 38.88 | 987.6 | 41.5 | 1054.1 | 41.38 | 1051.1 | 42.13 | 1070.1 | 44.63 | 1133.6 | — | — | — | — |
| 36 | 36.5 | 927.1 | 41.13 | 1044.7 | 43.88 | 1114.6 | 43.88 | 1114.6 | 44.38 | 1127.3 | 47.13 | 1197.1 | — | — | — | — |
| 38 | 38.5 | 977.9 | 43.63 | 1108.2 | 41.38 | 1051.1 | 42.13 | 1070.1 | 43.38 | 1101.9 | 47.13 | 1197.1 | — | — | — | — |
| 40 | 40.5 | 1028.7 | 45.63 | 1159 | 43.75 | 1111.3 | 44.25 | 1124 | 45.38 | 1152.7 | 49.13 | 1247.9 | — | — | — | — |
| 42 | 42.5 | 1079.5 | 47.88 | 1216.2 | 45.75 | 1162.1 | 46.25 | 1174.8 | 47.88 | 1216.2 | 51.13 | 1298.7 | — | — | — | — |
| 44 | 44.5 | 1130.3 | 50.13 | 1273.3 | 47.88 | 1216.2 | 48.38 | 1228.9 | 49.88 | 1267 | 53.75 | 1365.3 | — | — | — | — |
| 46 | 46.5 | 1181.1 | 52.13 | 1324.1 | 50 | 1270 | 50.63 | 1286 | 52.13 | 1324.1 | 56.38 | 1432.1 | — | — | — | — |
| 48 | 48.5 | 1231.9 | 54.38 | 1381.3 | 52 | 1320.8 | 52.88 | 1343.2 | 54.63 | 1387.6 | 58.38 | 1482.9 | — | — | — | — |
| 50 | 50.5 | 1282.7 | 56.38 | 1432.1 | 54.13 | 1374.9 | 55.13 | 1400.3 | 56.88 | 1444.8 | — | — | — | — | — | — |
| 52 | 52.5 | 1333.5 | 58.63 | 1482.2 | 56.13 | 1425.7 | 57.13 | 1451.1 | 58.88 | 1495.6 | — | — | — | — | — | — |
| 54 | 54.5 | 1384.3 | 60.88 | 1546.4 | 58.63 | 1489.2 | 59.63 | 1514.6 | 61.13 | 1552.7 | — | — | — | — | — | — |
| 56 | 56.5 | 1435.1 | 63.13 | 1603.5 | 60.63 | 1540 | 61.63 | 1565.4 | 63.13 | 1603.5 | — | — | — | — | — | — |
| 58 | 58.5 | 1485.9 | 65.38 | 1660.7 | 62.63 | 1590.8 | 63.63 | 1616.2 | 65.38 | 1660.7 | — | — | — | — | — | — |
| 60 | 60.5 | 1536.7 | 67.38 | 1711.5 | 64.63 | 1641.6 | 66.13 | 1679.5 | 68.13 | 1730.5 | — | — | — | — | — | — |

Double enveloped (DJ) gasket dimensions comply with ASME B16.20 manufacturing standards and are suitable for ASME B16.47 series B flanges

| Nominal pipe size (NPS) | Gasket ID | | Ring OD, CLASS Series | | | | | | | | | | | | | |
|-------------------------|-----------|--------|-----------------------|--------|-----------|--------|-----------|--------|-----------|--------|-----------|--------|--------|----|--------|----|
| | | | Class 150 | | Class 300 | | Class 400 | | Class 600 | | Class 900 | | | | | |
| | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm |
| 26 | 26.5 | 673.1 | 28.44 | 722.4 | 30.25 | 768.4 | 29.25 | 743 | 30 | 762 | 32.88 | 835.2 | — | — | — | — |
| 28 | 28.5 | 723.9 | 30.44 | 773.2 | 32.38 | 822.5 | 31.38 | 797.1 | 32.13 | 816.1 | 35.38 | 898.7 | — | — | — | — |
| 30 | 30.5 | 774.7 | 32.44 | 824 | 34.75 | 882.7 | 33.63 | 854.2 | 34.5 | 876.3 | 37.63 | 955.8 | — | — | — | — |
| 32 | 32.5 | 825.5 | 34.56 | 877.8 | 36.88 | 936.8 | 35.75 | 908.1 | 36.63 | 930.4 | 39.88 | 1013 | — | — | — | — |
| 34 | 34.5 | 876.3 | 36.69 | 931.9 | 39 | 990.6 | 37.75 | 958.9 | 39.13 | 993.9 | 42.13 | 1070.1 | — | — | — | — |
| 36 | 36.5 | 927.1 | 38.75 | 984.3 | 41.13 | 1044.7 | 40.13 | 1019.3 | 41.13 | 1044.7 | 44.13 | 1120.9 | — | — | — | — |
| 38 | 38.5 | 977.9 | 41 | 1041.4 | 43.13 | 1095.5 | 42.13 | 1070.1 | 43.38 | 1101.9 | 47.13 | 1197.1 | — | — | — | — |
| 40 | 40.5 | 1028.7 | 43 | 1092.2 | 45.13 | 1146.3 | 44.25 | 1124 | 45.38 | 1152.7 | 49.13 | 1247.9 | — | — | — | — |
| 42 | 42.5 | 1079.5 | 45 | 1143 | 47.13 | 1197.1 | 46.25 | 1174.8 | 47.88 | 1216.2 | 51.13 | 1298.7 | — | — | — | — |
| 44 | 44.5 | 1130.3 | 47 | 1193.8 | 49.13 | 1247.9 | 48.38 | 1228.9 | 49.88 | 1267 | 53.75 | 1365.3 | — | — | — | — |
| 46 | 46.5 | 1181.1 | 49.31 | 1252.5 | 51.75 | 1314.5 | 50.63 | 1286 | 52.13 | 1324.1 | 56.38 | 1432.1 | — | — | — | — |
| 48 | 48.5 | 1231.9 | 51.31 | 1303.3 | 53.75 | 1365.3 | 52.88 | 1343.2 | 54.63 | 1387.6 | 58.38 | 1482.9 | — | — | — | — |
| 50 | 50.5 | 1282.7 | 53.31 | 1354.1 | 55.75 | 1416.1 | 55.13 | 1400.3 | 56.88 | 1444.8 | — | — | — | — | — | — |
| 52 | 52.5 | 1333.5 | 55.31 | 1404.9 | 57.75 | 1466.9 | 57.13 | 1451.1 | 58.88 | 1495.6 | — | — | — | — | — | — |
| 54 | 54.5 | 1384.3 | 57.5 | 1460.5 | 60.13 | 1527.3 | 59.63 | 1514.6 | 61.13 | 1552.7 | — | — | — | — | — | — |
| 56 | 56.5 | 1435.1 | 59.5 | 1511.3 | 62.63 | 1590.8 | 61.63 | 1565.4 | 63.13 | 1603.5 | — | — | — | — | — | — |
| 58 | 58.5 | 1485.9 | 62.06 | 1576.3 | 65.06 | 1652.5 | 63.63 | 1616.2 | 65.38 | 1660.7 | — | — | — | — | — | — |
| 60 | 60.5 | 1536.7 | 64.06 | 1627.1 | 67.06 | 1703.3 | 66.13 | 1679.5 | 68.13 | 1730.5 | — | — | — | — | — | — |

Standard Shape Index



HONGPACK 2600L



| |
|-----------------------------|
| Operating temperature range |
| -85°C / +260°C |
| Maximum operating pressure |
| Valve: 200bar |
| Pump: 70bar |
| Maximum shaft speed |
| 8 m/s |
| pH value |
| 0-14 |

describe

HONGPACK 2600L is a soft and resilient square woven filler made from lubricated (PTFE dispersion impregnated) PTFE yarn.

Usage environment

HONGPACK 2600L can be used for most chemical processing applications such as pumps, valves, or static applications. Especially suitable for applications with concentrated acids or requiring non polluting products (such as food and medicine).

HONGPACK 3050



| |
|-------------------------------|
| Maximum operating temperature |
| 460 °C (air); 650 °C (steam) |
| Maximum operating pressure |
| 180bar |
| Maximum shaft speed |
| 20 m/s |
| pH value |
| 0-14 |

describe

HONGPACK 3050 is a high-quality filler made from high-purity expanded graphite.

Usage environment

HONGPACK 3050 is a soft, lubricated natural material woven packing used to seal valves and pumps. The soft compressibility of expanded graphite can achieve good sealing performance under relatively low loads. The Flexpack 3050 has excellent chemical resistance and is suitable for applications involving multiple chemical media (except for strong oxidants).

This material is particularly suitable for sealing high-pressure and high-temperature valves in power plants and the petrochemical industry.

HONGPACK 3060



| |
|-------------------------------|
| Maximum operating temperature |
| 430 °C (air); 650 °C (steam) |
| Maximum operating pressure |
| 300 bar |
| Maximum shaft speed |
| 2 m/s |
| pH value |
| 0-14 |

describe

HONGPACK 3060 is a high-quality woven filler made of X, which is composed of high-purity graphite yarn and chromium nickel iron alloy filament.

In addition, the filler is treated with a specially formulated high-temperature lubricant and corrosion inhibitor.

Usage environment

HONGPACK 3060 can be used for high-pressure, high-temperature valves and sealing applications. The tenants of high-performance graphitized yarn and Inconel nickel alloy filament have improved dimensional stability and long-term sealing performance. FLEXPACK 3060 has excellent chemical resistance and can be used to seal various chemical media (except for strong oxidants). Suitable for petroleum, petrochemical, chemical, and power plants.

HONGPACK 3090



| |
|-------------------------------|
| Maximum operating temperature |
| 500°C |
| Maximum operating pressure |
| 200 bar |
| Maximum shaft speed |
| 10 m/s |
| pH value |
| 2-12 |

describe

HONGPACK 3090 is a filler made from high-quality peroxide carbon fiber yarn treated with fine graphite powder and corrosion inhibitor.

Usage environment

HONGPACK 3090 has extensive chemical resistance and a wide range of applications, suitable for various dynamic and static applications.

HONGPACK 4300



| |
|-------------------------------|
| Maximum operating temperature |
| 150°C |
| Maximum operating pressure |
| 80 bar |
| Maximum shaft speed |
| 5 m/s |
| pH value |
| 5-10 |

describe

HONGPACK 4300 is a high-quality woven packing made from polytetrafluoroethylene dispersion lubricant and fine vegetable yarn.

Usage environment

HONGPACK 4300 is suitable for sealing various equipment, including valves, rotary pumps, and reciprocating pumps, suitable for treating water, salt water, solvents, petroleum products, and mild chemical products.

HONGPACK 5000



| |
|-------------------------------|
| Maximum operating temperature |
| -85°C / + 260°C |
| Maximum operating pressure |
| 150 bar (15 MPa) |
| Maximum shaft speed |
| 15 m/s |
| pH value |
| 2-12 |

describe

HONGPACK 5000 is a packing made of aramid impregnated polytetrafluoroethylene after high-temperature lubricant treatment.

Usage environment

HONGPACK 5000 is suitable for the steel, chemical, papermaking, pulp, and cement industries; Especially suitable for pumping abrasive slurry applications.

HONGPACK 5002



| |
|-------------------------------|
| Maximum operating temperature |
| -100°C / + 280°C |
| Maximum operating pressure |
| 150 bar (15 MPa) |
| Maximum shaft speed |
| 15 m/s |
| pH value |
| 1-13 |

describe

HONGPACK 5002 is a high-quality X-woven packing made by impregnating it with special polytetrafluoroethylene and lubricating it with inert lubricant, combined with striped Kevlar yarn.

Usage environment

HONGPACK 5002 is suitable for high-pressure and high-speed valves and pumps, suitable for deep water seawater, modules, food, acids, and alkalis.

HONGPACK 8010



| |
|-------------------------------|
| Maximum operating temperature |
| -200°C / 260°C |
| Maximum operating pressure |
| 25 MPa (250 bar) |
| Maximum shaft speed |
| 12 m / sec |
| pH value |
| 0-12 |

describe

HONGPACK 8010 is a type of packing made of X-woven type, made of high-performance graphite impregnated PTFE yarn, which gives the filler high thermal conductivity and low friction. The corners of 8010 are reinforced with high-strength aramid fibers, improving its anti extrusion ability under high temperature and pressure environments.

Usage environment

HONGPACK 8010 is suitable for rotary, reciprocating, and valve applications, suitable for sealing water, solvents, grinding media, weak acids and bases, and suitable for the food and chemical industries.

HONGPACK 8030



| |
|-----------------------------|
| Operating temperature range |
| -40°C / +150°C |
| Maximum operating pressure |
| 80 bar |
| Maximum shaft speed |
| 10 m/s |
| pH value |
| 3-12 |

describe

HONGPACK 8030 is a high-quality X-woven packing, and X-plain is a customized synthetic fiber that can be used as a filler. This product is impregnated with polytetrafluoroethylene (PTFE) and lubricated.

Usage environment

HONGPACK 8030 is suitable for applications related to rotation and is suitable for sealing water, steam, gases, most solvents, acids, and moderate chemical applications. Due to the absence of pigments, this filler will not cause discoloration of the process medium.

HONGPACK 9000



| |
|-----------------------------|
| Operating temperature range |
| -85°C / +250°C |
| Maximum operating pressure |
| Valve: 200bar |
| Pump: 70bar |
| Maximum shaft speed |
| 20 m/s |
| pH value |
| 0-14 |

describe

HONGPACK 9000 is a high-quality X-woven packing made from polytetrafluoroethylene (PTFE) yarn, woven with graphite and high-temperature lubricant.

Usage environment

HONGPACK 9000 is suitable for various rotating and static applications, including water, steam, slurry, oil, acid, and alkali.

HONGPACK PTFE Tanklid Packing



| |
|-----------------------------|
| Size |
| 20-60mm |
| Operating temperature range |
| -50°C / +260°C |
| Appearance |
| Flat and uniform |
| Tolerance < 30 |
| -0/+2mm |
| Tolerance (30-60) |
| -0/+4mm |
| Density |
| 0.55-0.75g/m |
| pH value |
| 0-14 |
| Hot oil content |
| 5-10% |

Usage environment

The TANK LID PACKING hatch cover packing is made of a special elastic material with high-pressure retraction elasticity as the inner core, wrapped in high-temperature resistant fiber material, and woven with corrosion-resistant fiber as the outer protective material. Multi functional materials are combined to form sealing fillers with special properties. Used for sealing manhole, filling hole, protective hole, hatch and other parts of large containers such as oil and chemicals.

Polytetrafluoroethylene (PTFE) safety splash guard



The most popular protective cover is compatible with almost all corrosive chemicals (including caustic soda and high concentration sulfuric acid) due to the addition of high-tech fabrics and polytetrafluoroethylene/Keff cables. Can be provided upon request.

This protective cover is commonly used in applications that seal acids, corrosive agents, solvents, fuels, lubricants, and oils. In addition to the types of pipe joints listed on this website, polytetrafluoroethylene (PTFE) protective covers can also be customized according to other accessories such as pumps, expansion joints, and hoses (for more information, please contact us).

Maximum operating temperature 235 ° C/450 ° F
Flange rating: Ansi 150-600lb/DIN PN6-PN40
Pipe diameter size: standard; 1/4 "(10mm) -24 "(600mm). Larger size
Scope of application: Standards; Flanges, elbows, tees, couplings. Can be provided upon request

Polyvinyl chloride (PVC) safety splash guard



This protective cover is made of heat sealed PVC and aims to provide cost-effective or short-term solutions for low corrosion, high pressure, and high temperature applications. Usually used for water-based liquids, especially low concentration chemicals. Each protective cover comes with an external litmus indicator patch.

Maximum operating temperature 60 ° C/150 ° F
Flange rating: Ansi 150-300lb/DIN PN6-PN25
Pipe diameter size: 1/4 "(10mm) -24 "(600mm), please contact us for other sizes
Scope of application: Standards; Flanges, elbows, tees, couplings.

Polytetrafluoroethylene (PTFE) – Transparent safety splash guard



This protective cover is usually used in applications where the line of sight cannot be obstructed by flanges/joints. Therefore, the release of liquid inside can be seen through the protective cover, providing visual indication. However, it should be noted that we do not recommend using this protective cover for the following applications – external indications that may cause liquid/condensation leakage errors.

Due to the addition of high-tech fabrics and polytetrafluoroethylene/Keff cables, this protective cover is compatible with a range of corrosive chemicals. Can be provided upon request. For strong acids and higher temperatures and pressures, please consider using standard polytetrafluoroethylene (PTFE) or ST/ST protective covers.

Maximum operating temperature 150 ° C/300 ° F
Flange rating: Ansi 150-300lb/DIN PN6-PN40
Pipe diameter size: standard; 1/4 "(10mm) -24 "(600mm). Larger size
Scope of application: Standards; Flanges, elbows, tees, couplings. Can be provided upon request

This protective cover is commonly used in applications of acids, corrosive agents, solvents, fuels, lubricants, and sealing oils. The PTFE transparent protective cover can also be customized according to requirements to be suitable for other accessories such as pumps, expansion joints, and hoses (for more information, please contact us).

Stainless steel safety splash guard



The protective cover includes an external 316 stainless steel/stainless steel strip, an internal 4-layer stainless steel/stainless steel mesh, and an external quick release clip. The key design feature is the internal grid, which can effectively disperse all released pressure, thereby achieving safe dripping. Equally important is the precise alignment of the protective cover with the "curled" central grid section, as other unsuitable protective covers may cause additional lateral spraying or form dangerous fog.

Commonly used for fuel, lubrication, sealing, hydraulic oil, steam, and other chemicals. Its design and structural materials make it suitable for high-temperature and high-pressure application environments. Currently only applicable to flanges – but we can provide protective cover solutions for special applications, so please feel free to contact us for further consultation.

Maximum operating temperature 500 ° C/930 ° F
Flange rating: Ansi 150-1500lb/DIN PN6-PN100
Pipe diameter size: standard; 1/4 "(10mm) -24 "(600mm), please contact us for other sizes
Applicable scope: flange

